



ProCore[®] 648 Aerator

Model No. 09200 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

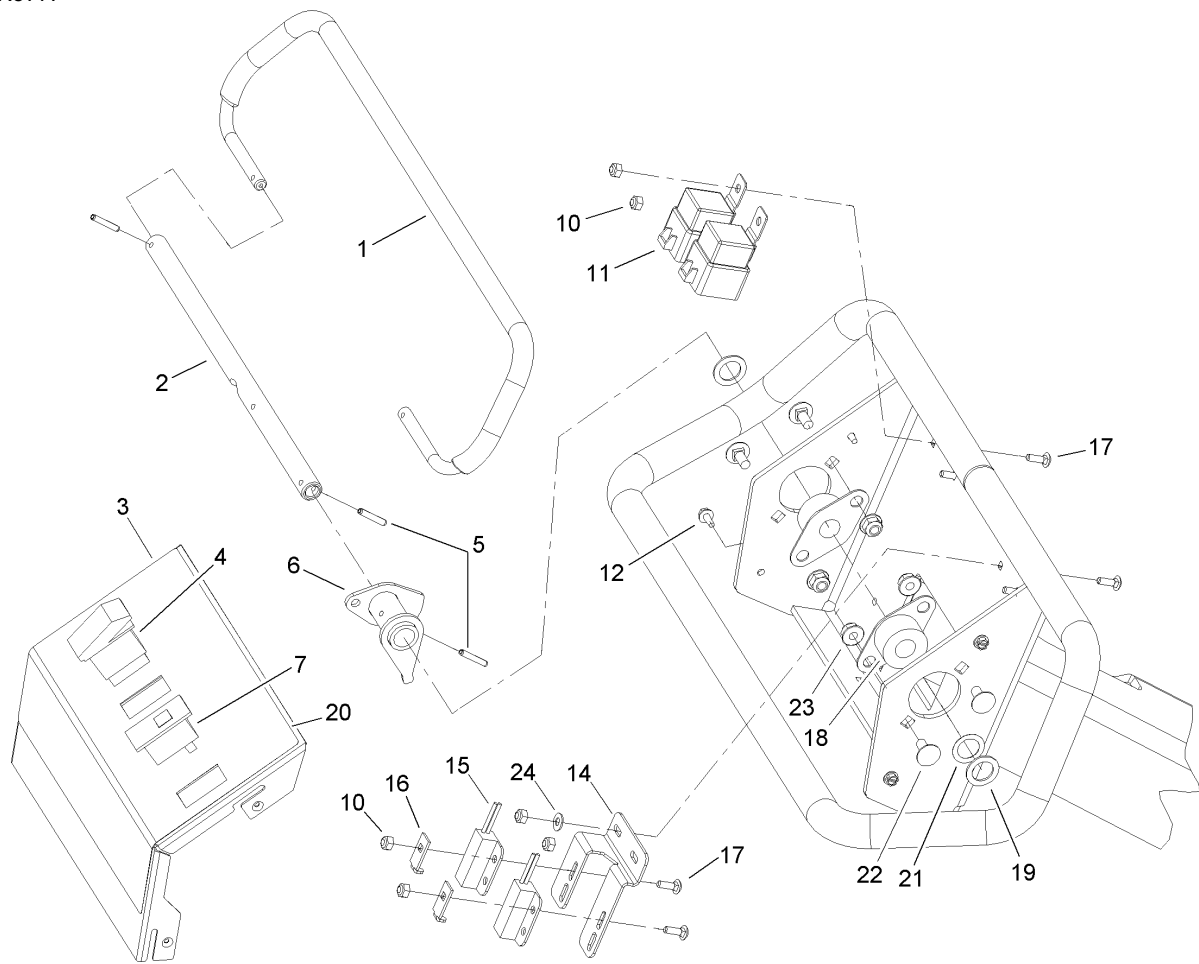
Part descriptions in this catalog may include the following abbreviations.

AR.	as required	INC.	incorporated
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HF.	hex flange	PTH.	phillips truss head
HH.	hex head	PTO.	power-take-off
HHF.	hex head flange	RH.	right hand
HHFTF.	hex head flange thread forming	ROPS.	roll-over-protection-system
HJ.	hex jam	SFH.	slotted fillister head
HLH.	hex lag head	SHH.	slotted hex head
HOC.	height-of-cut	SHWH.	slotted hex washer head
HSBH.	hex socket button head	SPH.	slotted pan head
HSFH.	hex socket flat head	SQH.	square head
HSH.	hex socket head	SRH.	slotted round head
HWH.	hex washer head	STD.	standard
HWHTF.	hex washer head thread forming	TAP.	self tapping
HYD.	hydraulic	TTH.	torx truss head

Footnotes

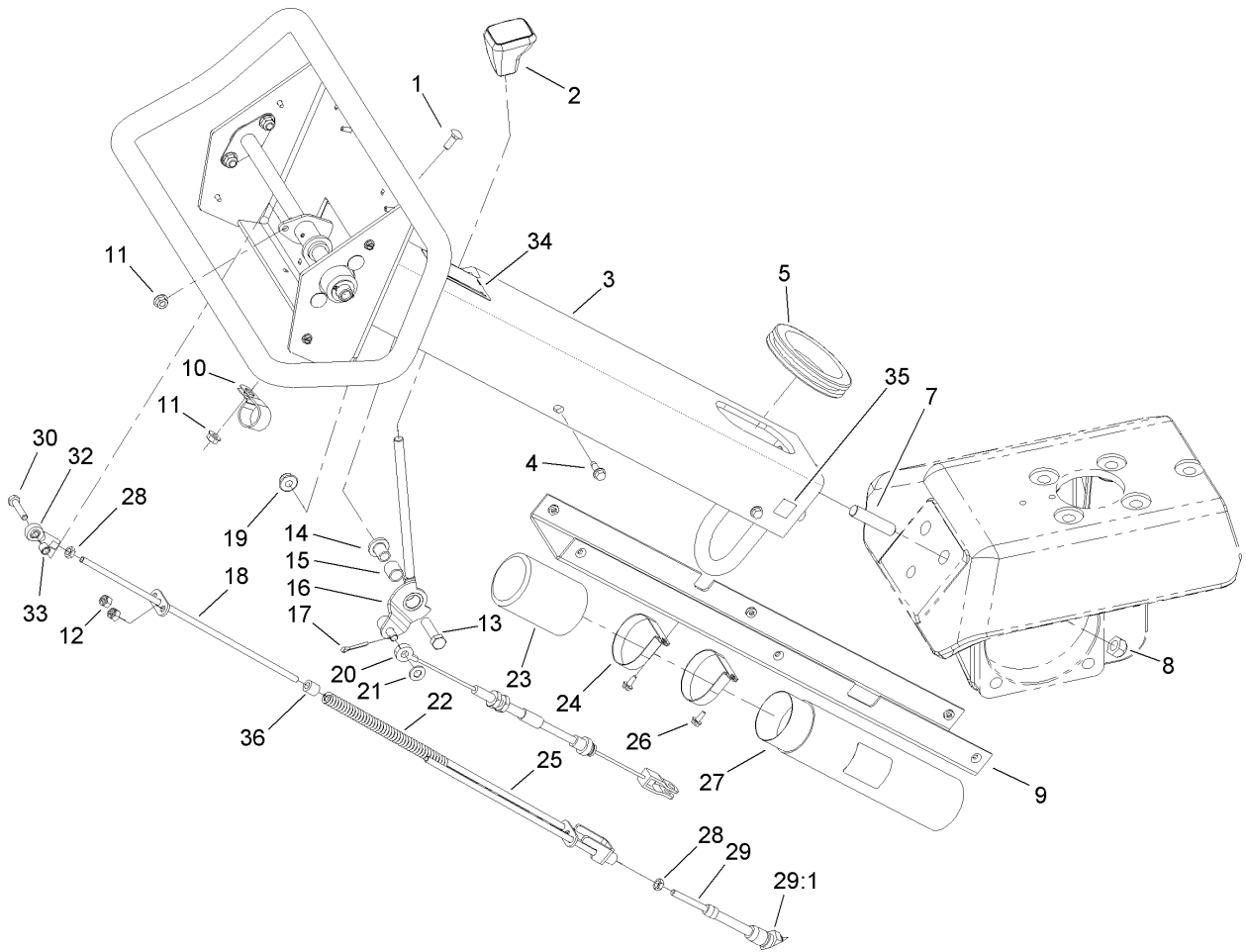
- ❶ Not illustrated
- ❸ Optional Equipment

- ❷ Not serviced separately
- ❹ Obtain from your local Kohler dealer



Control Bail Assembly

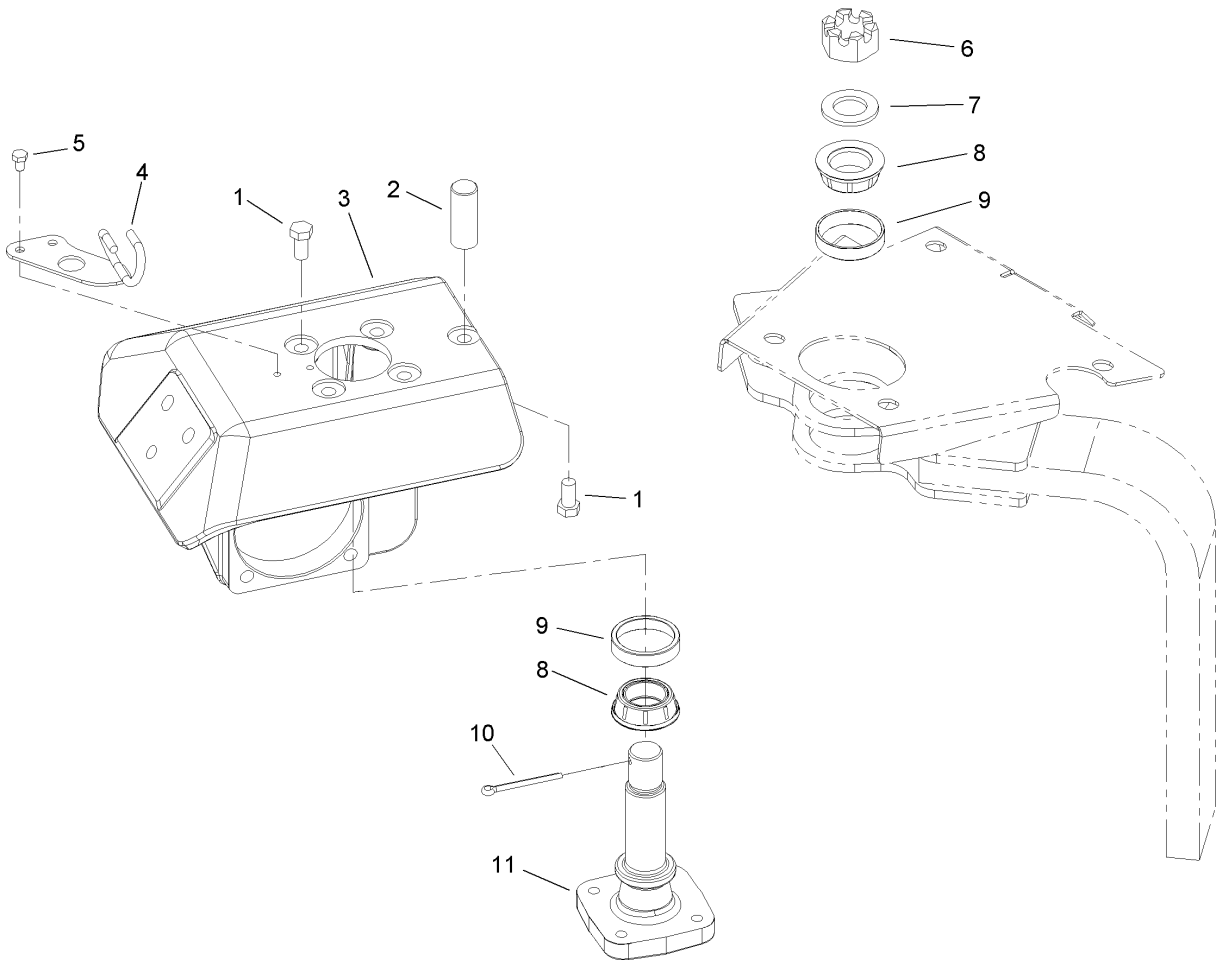
Ref	Part No.	Qty.	Description
1	106-8948	1	Handle-Traction
2	107-3350	1	Shaft-Pivot, Bail
3	105-1183-03	1	Cover-Control, Handle
4	106-8921	1	Switch-Rocker, Off-On
5	32121-45	3	Pin-Spring
6	107-3351	1	Bail Lever ASM
7	99-7410	1	Light-Oil
10	3296-2	6	Nut-Lock
11	99-7430	2	Relay
12	32104-60	4	Screw-HWH
14	107-3361	1	Mount-Switch
15	100-1270	2	Switch-Proximity
16	100-4872	2	Plate-Switch, Neutral
17	3229-34	6	Bolt-CARR
18	256-236	2	Bearing-Mount, Flange
19	3256-69	2	Washer-Flat
20	106-8855	1	Decal-Console, Handle
21	108-2100	1	Washer-Spring, Curved
22	3230-18	4	Screw-CARR
23	104-8300	4	Nut-Flange, NI
24	3256-14	2	Washer-Flat



Front Handle Assembly

Ref	Part No.	Qty.	Description
1	3229-1	1	Screw-CARR
2	65-8970	1	Knob-Shift
3	105-1194-01	1	Control Handle ASM
4	32144-44	6	Screw-HWH
5	240-8	1	Grommet-Rubber
7	80-8680	3	Stud
8	3296-19	3	Nut-Hex
9	107-3363-03	1	Cover-Lower, Handle
10	2412-39	1	R-Clamp
11	32128-33	2	Nut-HF
12	3296-3	2	Nut-Lock
13	323-8	1	Screw-HH
14	80-7200	1	Spacer-Brake
15	256-206	1	Bushing
16	86-8420	1	Lever-Brake
17	3272-10	1	Pin-Cotter
18	107-3354	1	Override Rod ASM
19	104-8301	1	Nut-Flange, NI
20	106-8896	1	Cable-Latch, Parking
21	3256-23	1	Washer-Flat
22	107-3373	1	Spring-Compression
23	104-7048	1	Cap-Housing
24	2412-120	2	R-Clamp
25	107-3360	1	Spring Retainer ASM

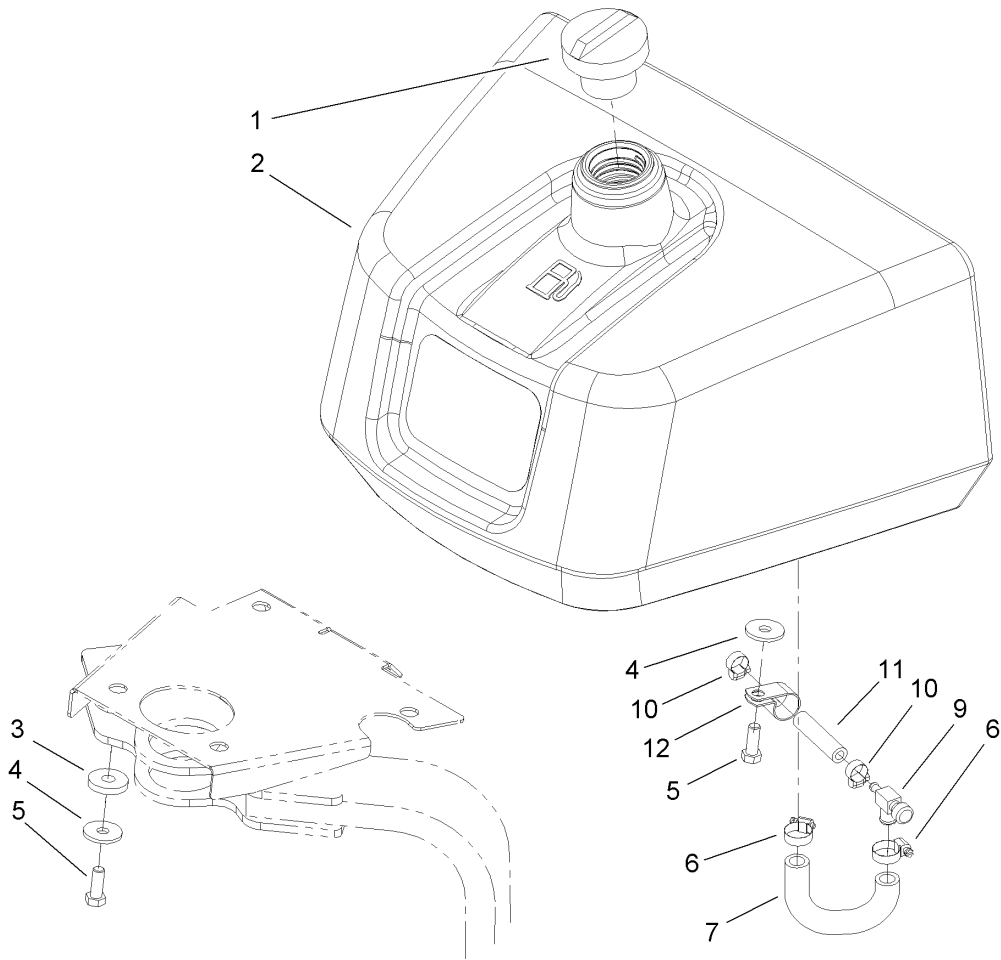
Ref	Part No.	Qty.	Description
26	32104-60	2	Screw-HWH
27	104-7050	1	Housing-Manual
28	3220-1	2	Nut-Jam
29	80-7220	1	Cable-Control, Stroke
29:1	3220-6	4	Nut-Jam
30	321-8	1	Screw-HH
32	2411-41	1	Joint-Ball
33	99-3545	1	Spacer
34	93-9363	1	Decal-Brake, Parking
35	93-9084	3	Decal-Point, Lift
36	22-7810	1	Spacer



Front Fork Assembly

Ref	Part No.	Qty.	Description
1	325-4	5	Screw-HH
2	106-8939	1	Stop-Steering
3	108-1252-01	1	Arm-Steering
4	106-8937	1	Cable Guide ASM
5	322-1	2	Screw-HH
6	32136-9	1	Nut-Hex, Slotted
7	107-7597	1	Washer-Plain
8	107-7589	2	Cone-Bearing (W/ Seal)
9	107-7590	2	Cup-Bearing
10	3272-37	1	Pin-Cotter
11	107-7595-03	1	Spindle-Steer

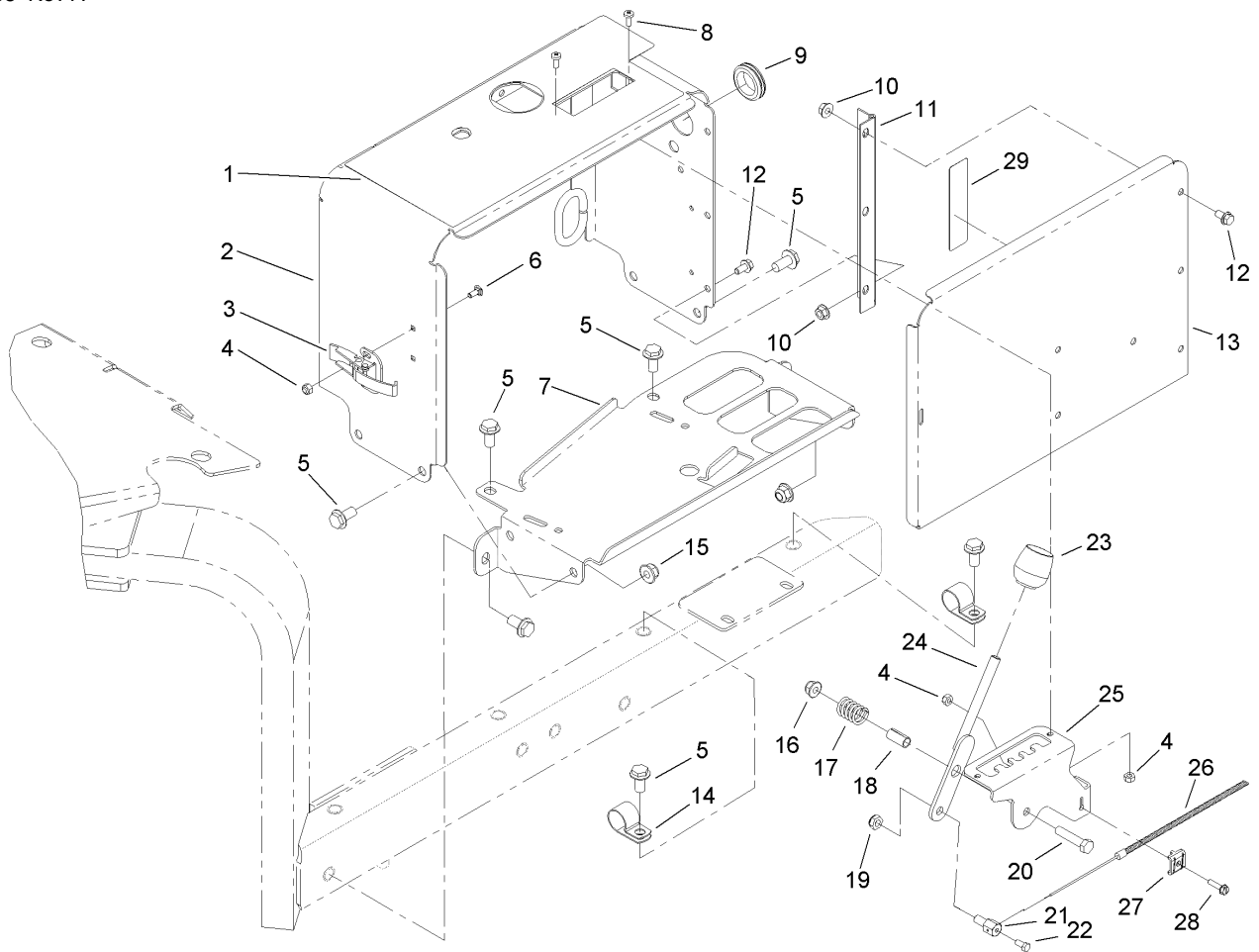
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Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	93-7170	1	Cap-Fuel
2	105-8266	1	Tank-Fuel
3	240-11	4	Bushing-Flange
4	63-8410	4	Washer
5	323-6	4	Screw-HH
6	2412-36	2	Clamp-Hose
7	110-1493	1	Hose-Fuel, Molded
9	83-1390	1	Valve-Shut-Off, Fuel
10	2412-108	2	Clamp-Worm
11	110-0047	1	Hose-Fuel
12	2412-41	1	Clamp

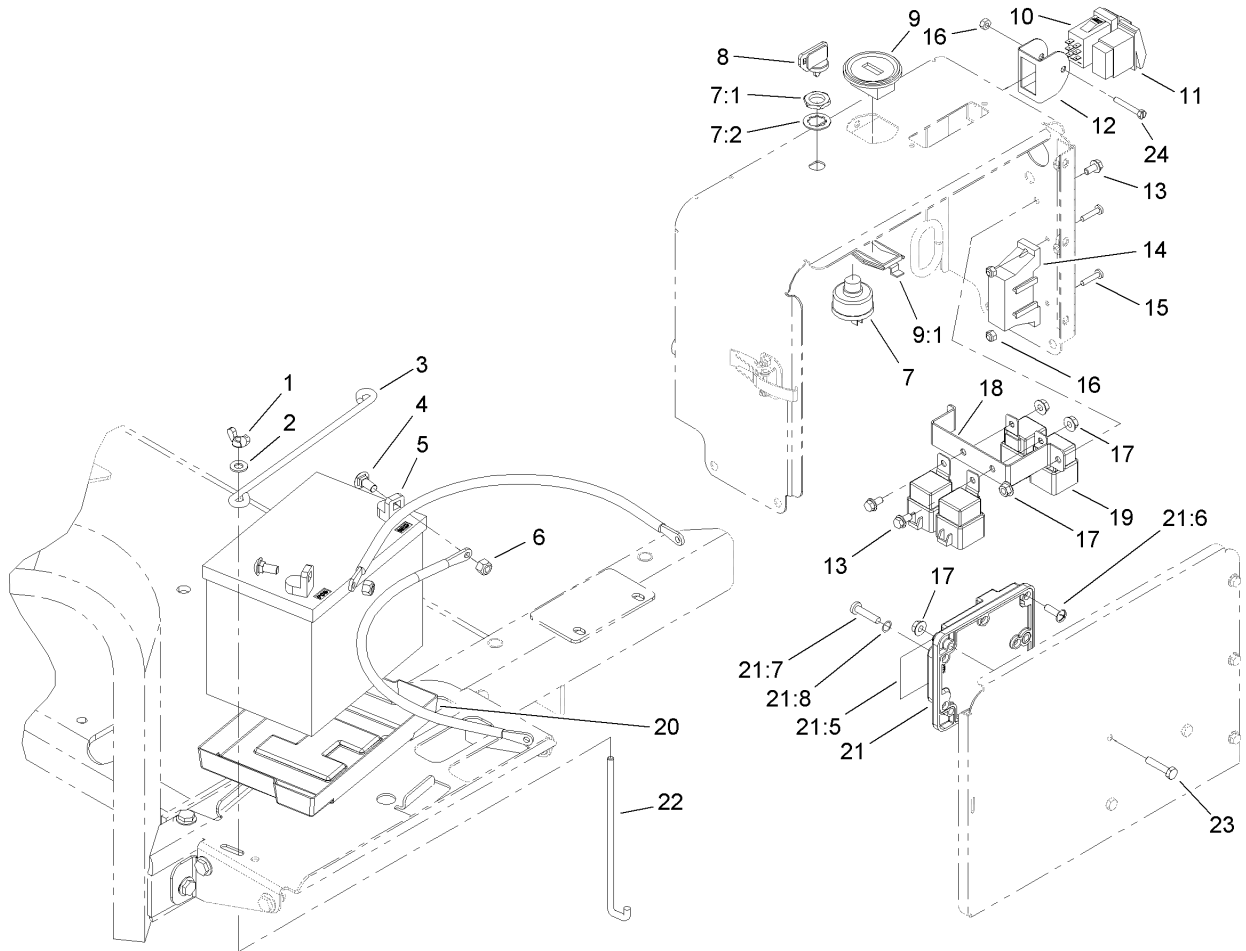
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Console Assembly

Ref	Part No.	Qty.	Description
1	106-8854	1	Decal-Console, Main
2	105-1175-01	1	Console
3	249-21	1	Clamp-Slotted
4	3296-2	6	Nut-Lock
5	3234-1	10	Screw-HHF
6	104-1450	2	Bolt-CARR
7	105-1182-01	1	Base-Console
8	3250-12	3	Screw-PPH
9	240-5	1	Grommet
10	32128-33	6	Nut-HF
11	106-8908	1	Hinge-Console
12	3234-13	6	Screw-HHF
13	105-1171-01	1	Cover-Console
14	2412-41	2	Clamp
15	104-8301	4	Nut-Flange, NI
16	104-8300	1	Nut-Flange, NI
17	20-6110	1	Spring-Compression
18	40-8130	1	Spacer
19	3296-20	1	Nut-Lock, NI
20	322-7	1	Screw-HH
21	98-9311	1	Swivel-Throttle
22	25-8640	1	Screw-HH
23	233-37	1	Knob
24	105-1167	1	Spacing Lever ASM

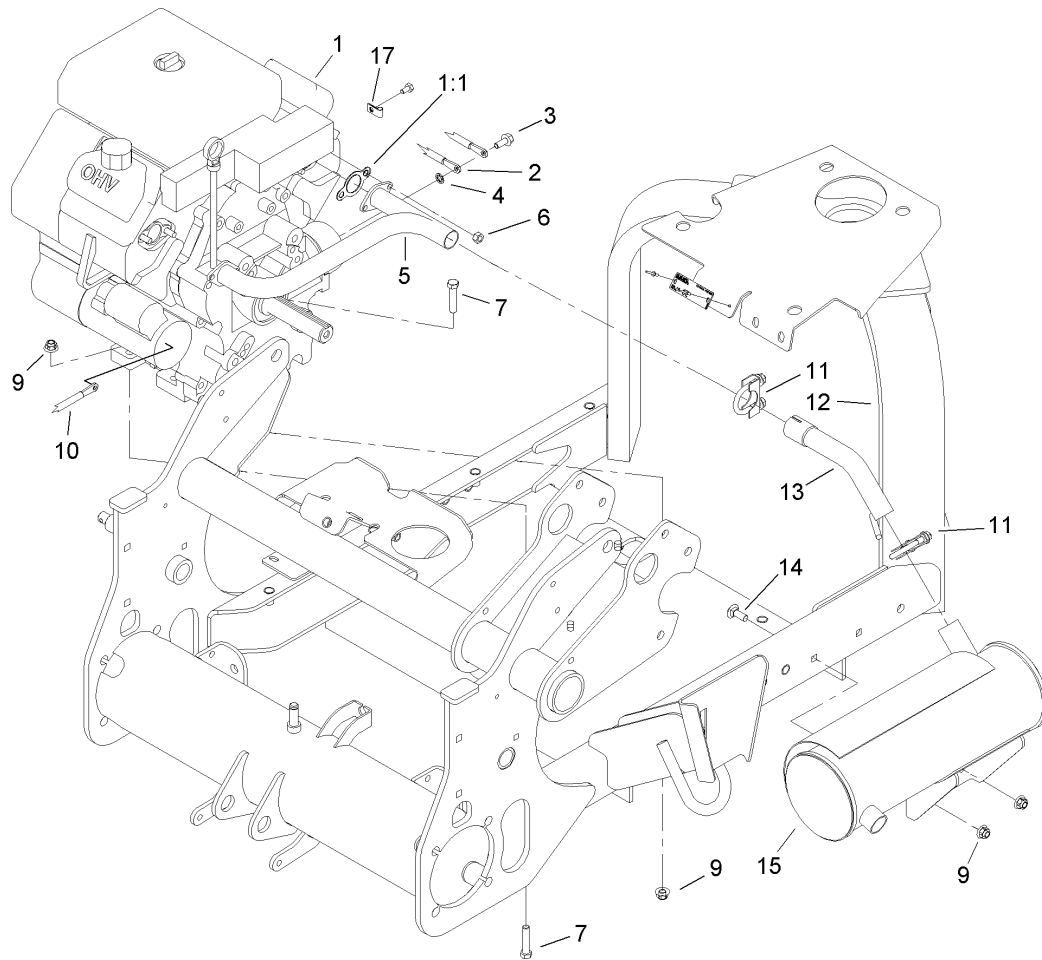
Ref	Part No.	Qty.	Description
25	105-1166-03	1	Bracket-Lever, Spacer
26	105-1062	1	Cable-Control, Spacing
27	81-1690	1	Clamp-Cable
28	32105-13	1	Screw-SHH
29	107-7555	1	Decal-Block, Fuse



Console Electrical Assembly

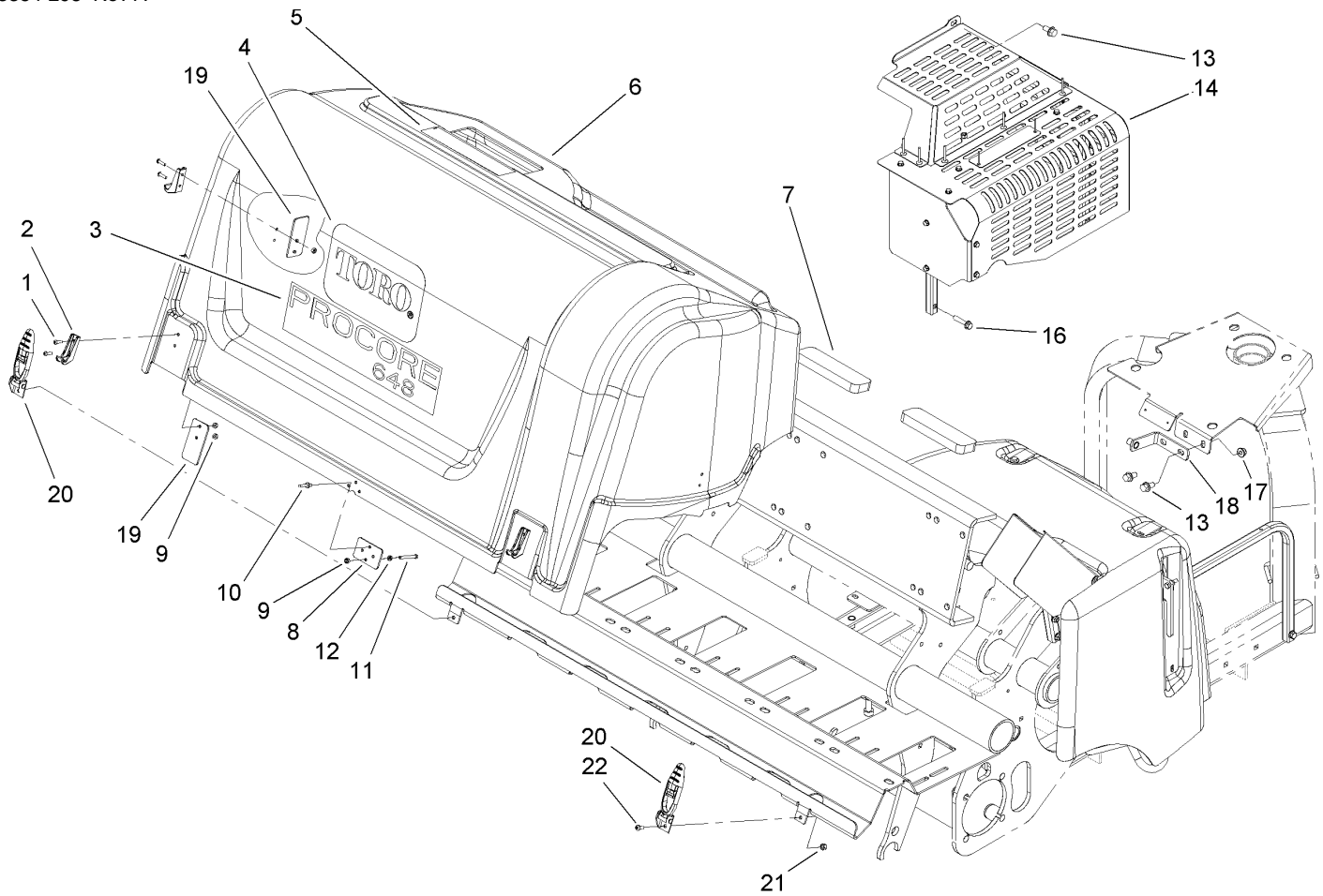
Ref	Part No.	Qty.	Description
1	32103-22	2	Nut-Wing
2	3256-23	2	Washer-Flat
3	100-6434	1	Rod-Battery, Hold Down
4	3230-1	2	Bolt-CARR
5	104-8162	1	Battery
6	104-8300	2	Nut-Flange, NI
7	83-0020	1	Switch-Ignition
7:1	218-461	1	Nut-HH
7:2	3254-5	1	Washer-Tooth
8	63-8360	2	Key-Ignition
9	104-7427	1	Hourmeter-Inductive
9:1	104-4234	1	Clip-Mounting
10	106-8920	1	Switch-Paddle, On-None-On
11	106-2027	1	Switch-Intermittent
12	105-1158	1	Guard-Switch
13	3234-13	3	Screw-HHF
14	106-8823	1	Harness-Electric, Main
●14:6	218-578	2	Fuse-10 Amp
●14:7	94-6710	1	Fuse-Blade, 2 Amp
●14:9	109101	1	Fuse-20 Amp
●14:10	100-4918	4	Diode
15	3250-27	2	Screw-PPH
16	3296-2	3	Nut-Lock
17	32128-33	6	Nut-HF

Ref	Part No.	Qty.	Description
18	107-7530-01	1	Bracket-Relay
19	99-7430	4	Relay
20	106948	1	Tray-Battery
21	106-8831	1	Module-Control, Aerator
21:5	106-8835	1	Decal-Module, Aerator
●21:6		7	Screw-PPH
●21:7		2	Screw-PPH
●21:8		2	O-Ring
22	100-6435	2	Post-Battery
23	321-8	3	Screw-HH
24	32105-1	1	Screw-SHH



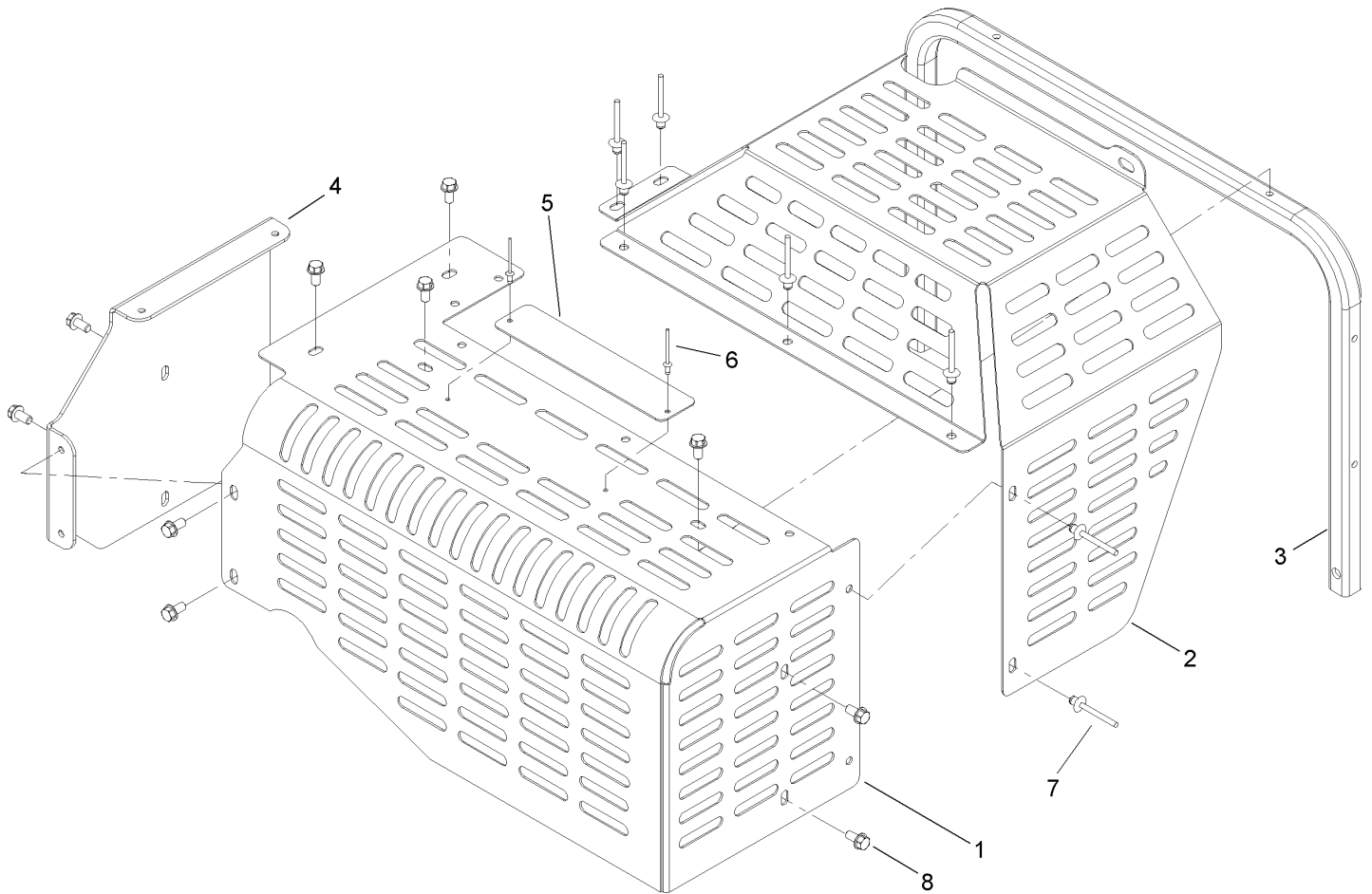
Engine and Muffler Assembly

Ref	Part No.	Qty.	Description
1	106-8801	1	Engine-23Hp, Kohler
② 1:1			2 Gasket-Exhaust
2	106-8946	1	Cable-Battery, Negative
3	33104-020	1	Screw-HHF
4	3254-2	1	Washer-Lock, Internal
5	106-8858	1	Manifold-Exhaust
6	33014-00	4	Nut-Hex
7	323-9	4	Screw-HH
9	104-8301	6	Nut-Flange, NI
10	106-8945	1	Cable-Battery, Positive
11	104-4090	2	Clamp-Muffler
12	106-8910	1	Front Frame ASM
13	106-8857	1	Elbow-Exhaust
14	3231-2	2	Screw-CARR
15	106-8859	1	Muffler-Exhaust
17	2412-72	1	Clip-Closed, Insulated



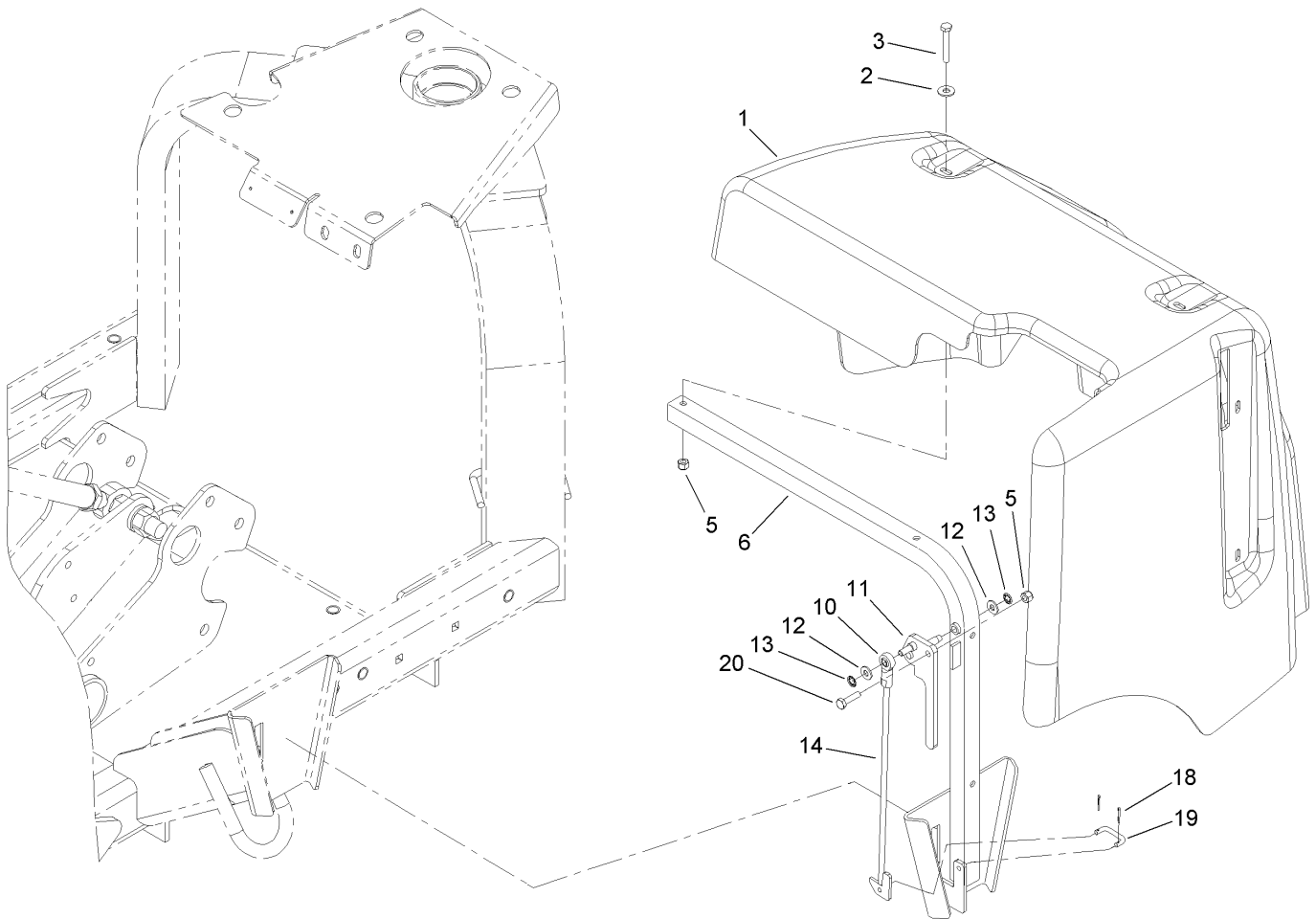
Rear Hood and Muffler Shield Assembly

Ref	Part No.	Qty.	Description
1	104-2408	8	Screw-Head, Button
2	103-2897	4	Latch-Catch
3	106-8852	1	Decal
4	67-7310	1	Decal
5	106-8856	1	Decal-Depth, Tine
6	110-1494	1	Hood-Rear
7	107-7507	3	Pad-Foam
8	107-7508	1	Plate-Backup
9	3296-2	9	Nut-Lock
10	3269-22	3	Rivet-Pop
11	32105-20	1	Screw-HH
12	3217-26	1	Nut-Hex
13	3234-1	3	Screw-HHF
14	107-7546	1	Shield ASM
16	3234-18	2	Screw-HHF
17	104-8301	2	Nut-Flange, NI
18	107-7545	1	Bracket ASM
19	110-1499	4	Plate-Reinforcement
20	103-2898	4	Latch, Rubber
21	3296-42	4	Nut-Lock, NI
22	3274-31	4	Screw-HSBH



Shield Assembly No. 107-7546

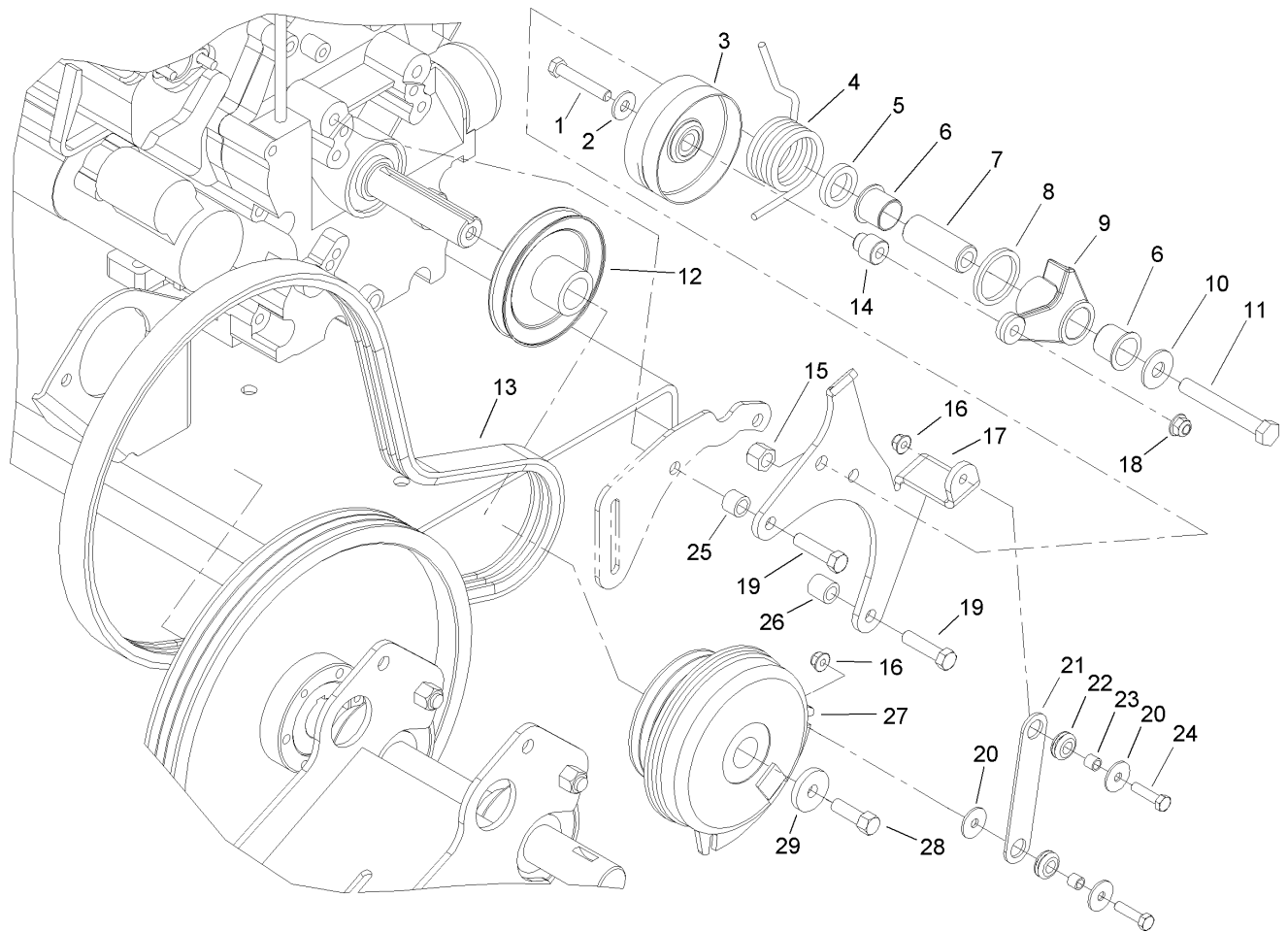
Ref	Part No.	Qty.	Description
1	106-8903-01	1	Shield-Muffler
2	106-8904-03	1	Shield-Clutch
3	106-8848-01	1	Tube-Shield, Muffler
4	106-8906-01	1	Bracket-Shield, Muffler
5	107-7547	1	Plate-Warning
6	3269-32	2	Rivet-Pop
7	93-8744	7	Rivet-Pop
8	32144-4	10	Screw-HWH



Jackshaft Hood Assembly

Ref	Part No.	Qty.	Description
1	106-8901	1	Hood-Front
2	100-2400	4	Washer
3	321-10	4	Screw-HH
5	3296-42	5	Nut-Lock, NI
6	106-8846-03	1	Hood Frame ASM
10	2411-41	1	Joint-Ball
11	106-8924-03	1	Hood Latch Lever ASM
12	3256-22	2	Washer-Flat
13	104-8310	2	Ring-Retaining
14	106-8928	1	Hook ASM
18	3272-1	2	Pin-Cotter
19	69-9140	1	Link-Lever, Valve
20	321-6	1	Screw-HH

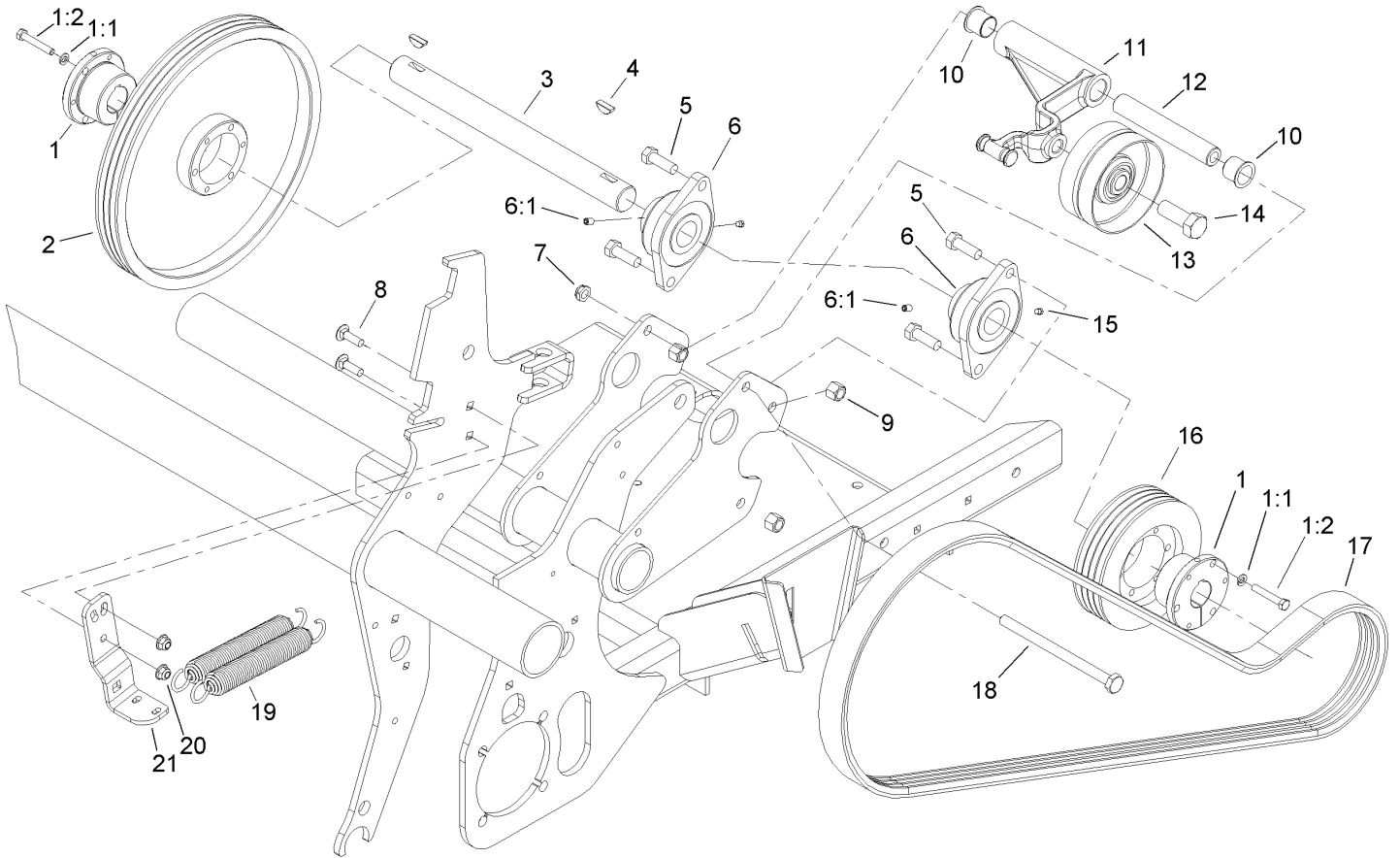
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Primary Belt Drive Assembly

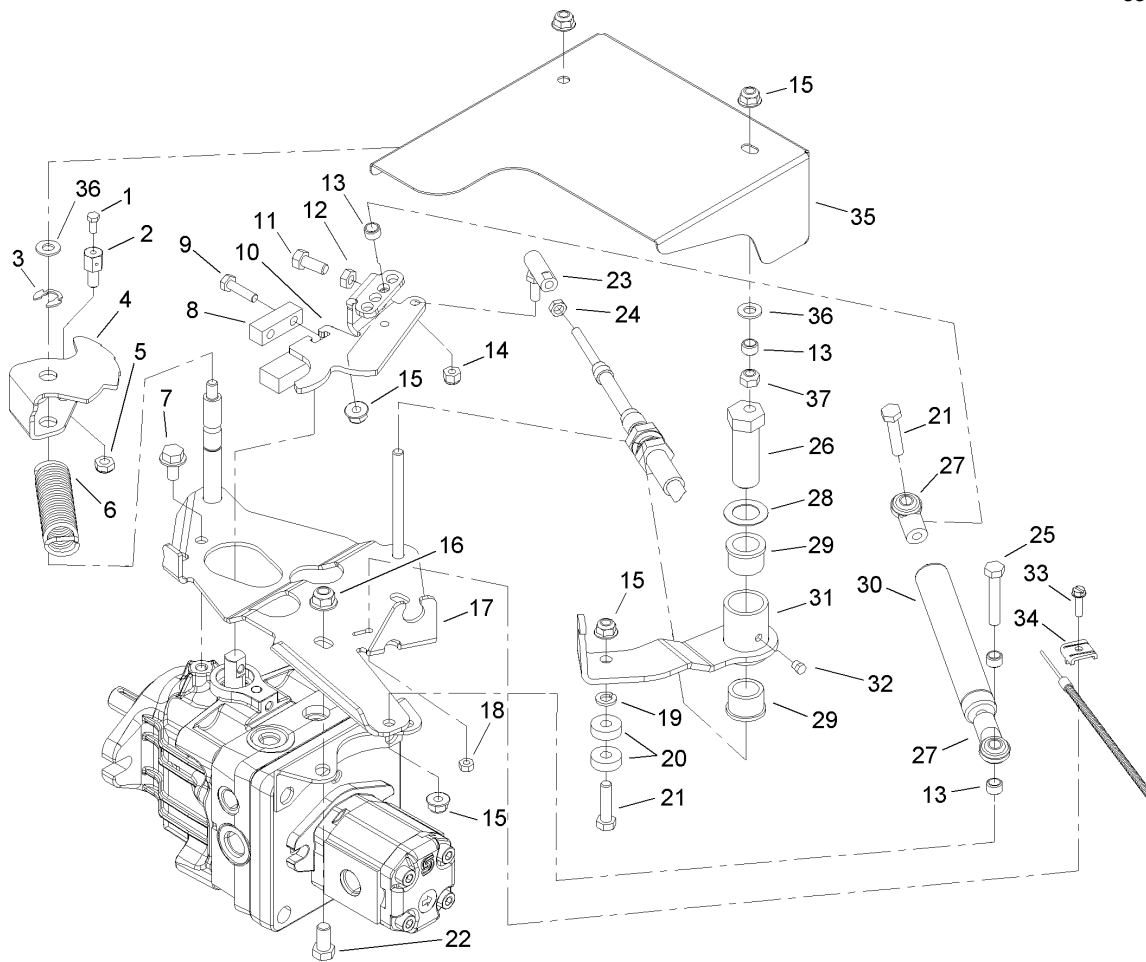
Ref	Part No.	Qty.	Description
1	323-11	1	Screw-HH
2	80-6990	1	Washer-Hardened
3	99-3621	1	Pulley-Idler
4	100-4844	1	Spring-Torsion
5	99-3625	1	Spacer-Arm, Idler
6	99-3631	2	Bushing-Flange
7	105-0945	1	Sleeve-Pivot
8	72-4170	1	Washer
9	99-3623-03	1	Arm-Idler
10	3256-6	1	Washer-Flat
11	325-15	1	Screw-HH
12	107-3379	1	Pulley
13	105-0989	1	Belt-3V
14	99-3622	1	Spacer-Idler
15	3296-23	1	Nut-Lock, NI
16	104-8300	2	Nut-Flange, NI
17	105-0986-03	1	Bracket-Mounting, Idler
18	104-8301	1	Nut-Flange, NI
19	324-7	3	Screw-HH
20	3256-82	3	Washer-Flat
21	107-3382	1	Strap-Clutch
22	1-633630	2	Grommet-Brake
23	1-633545	2	Spacer
24	322-6	2	Screw-HH

Ref	Part No.	Qty.	Description
25	68-5440	2	Spacer
26	105-0985	1	Spacer-Support, Idler
27	108-2126	1	Clutch-Electric
28	26-0671	1	Screw-Blade
29	1-543610	1	Washer-Clutch



Secondary Belt Drive Assembly

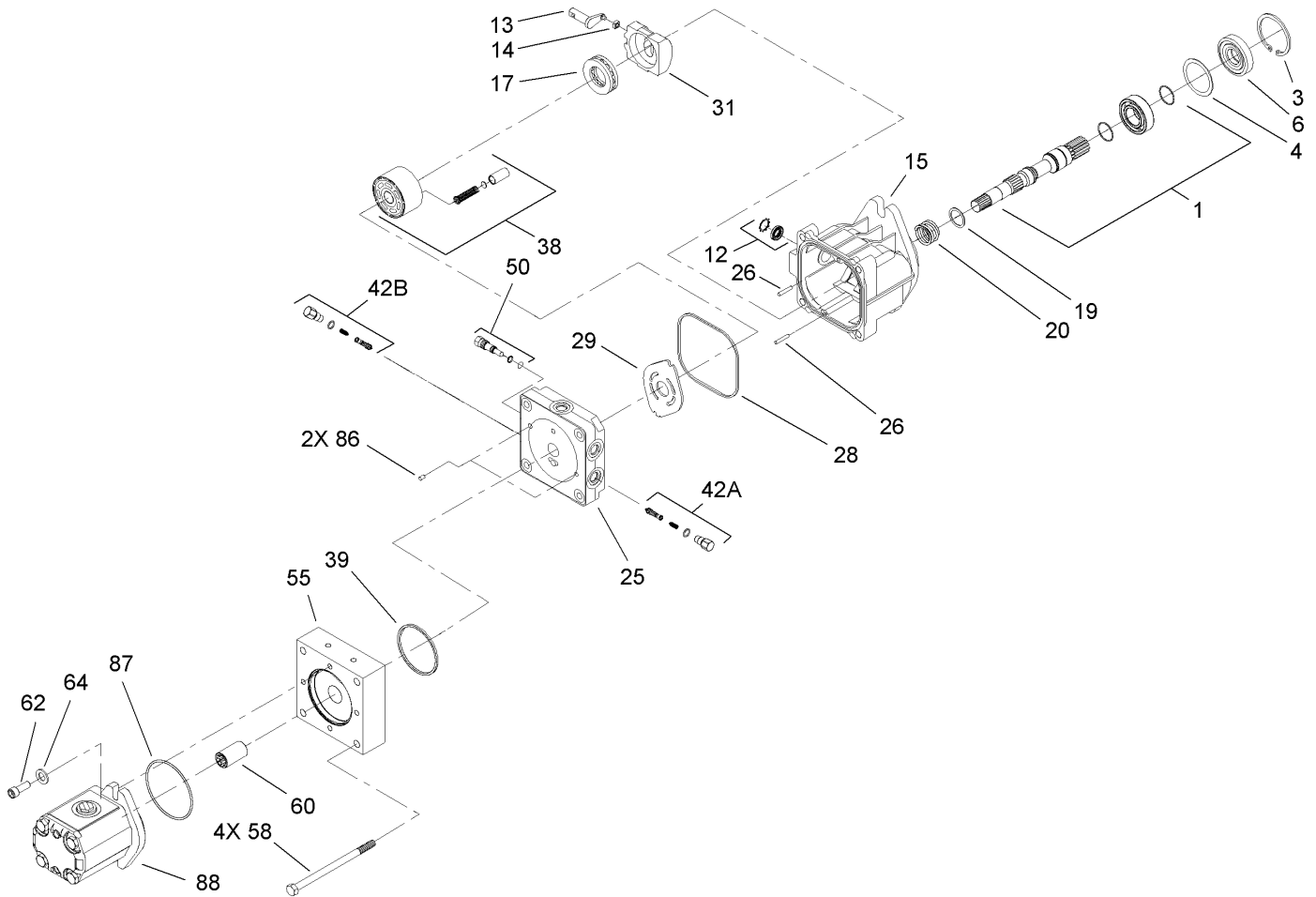
Ref	Part No.	Qty.	Description
1	59-3790	2	Bushing-Lock, Taper
1:1	3253-4	3	Washer-Lock
1:2	322-10	3	Screw-HH
2	105-0977	1	Pulley-3V
3	105-0975	1	Jackshaft
4	3257-42	2	Key-Woodruff
5	325-6	4	Screw-HH
6	105-0962	2	Bearing-Mount, Flange
6:1	3246-17	1	Setscrew-HSH
7	3296-45	1	Nut-Lock, NI
8	3231-25	2	Screw-CARR
9	3296-23	4	Nut-Lock, NI
10	99-3631	2	Bushing-Flange
11	105-1132-03	1	Arm-Idler
12	105-1172	1	Tube-Pivot, Idler
13	100-7631	1	Pulley-Idler
14	328-24	1	Screw-HH
15	302-59	2	Plug-Threaded
16	105-0976	1	Pulley-3V
17	105-0991	1	Belt-Banded, 4 Groove
18	325-36	1	Screw-HH
19	106-8933	2	Spring-Extension
20	104-8301	2	Nut-Flange, NI
21	105-1118-03	1	Arm-Spring, Idler



Hydrostat Control Assembly

Ref	Part No.	Qty.	Description
1	25-8640	1	Screw-HH
2	98-9311	1	Swivel-Throttle
3	32151-68	1	Ring-Retaining
4	105-1129-01	1	Pivot-Selector, Speed
5	3296-20	1	Nut-Lock, NI
6	707451	1	Spring-Extension
7	32144-14	1	Screw-HWH
8	105-1109	1	Clamp-Trunnion
9	321-6	2	Screw-HH
10	105-1125-01	1	Pump Lever ASM
11	3210-3	1	Screw-HH
12	3220-2	1	Nut-Jam
13	92-3133	4	Spacer-Lever, Traction
14	3296-3	1	Nut-Lock
15	104-8300	5	Nut-Flange, NI
16	104-8301	2	Nut-Flange, NI
17	105-1112-01	1	Control Bracket ASM
18	3296-2	1	Nut-Lock
19	3253-4	1	Washer-Lock
20	251-259	2	Bearing-Ball
21	322-7	2	Screw-HH
22	323-4	2	Screw-HH
23	2411-34	1	Joint-Ball
24	3220-1	1	Nut-Jam

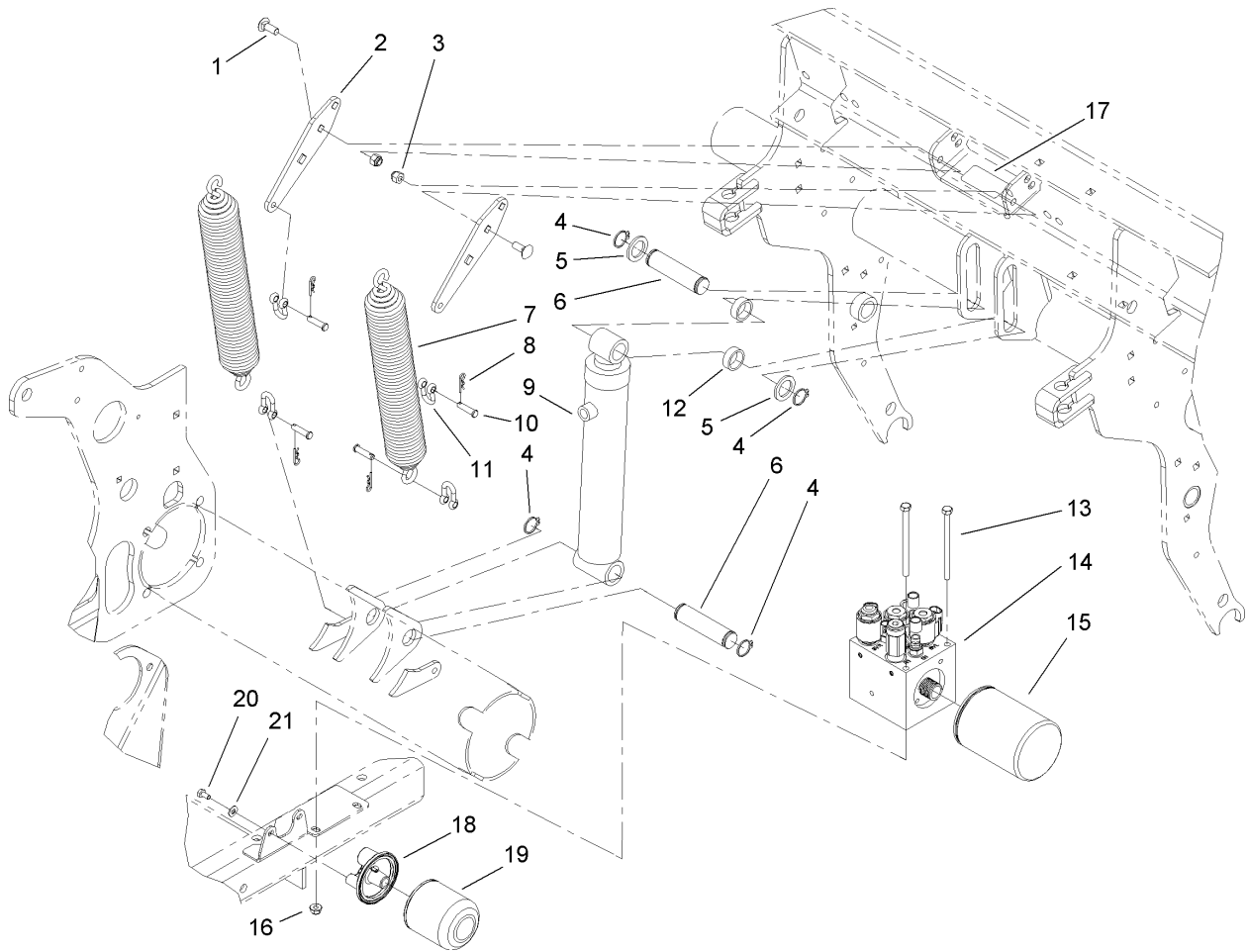
Ref	Part No.	Qty.	Description
25	322-9	1	Screw-HH
26	76-8640	1	Stud-Traction
27	104-8331	2	End-Rod, Spherical
28	3-6498	1	Washer-Thrust
29	256-113	2	Bushing-Flange
30	105-3249	1	Damper
31	105-1060-01	1	Neutral Lever ASM
32	302-59	1	Plug-Threaded
33	32105-13	1	Screw-SHH
34	81-1690	1	Clamp-Cable
35	107-7578-01	1	Shield-Hydrostat
36	3256-23	2	Washer-Flat
37	3296-29	1	Nut-Lock, NI



Hydrostat and Pump Assembly No. 108-6800

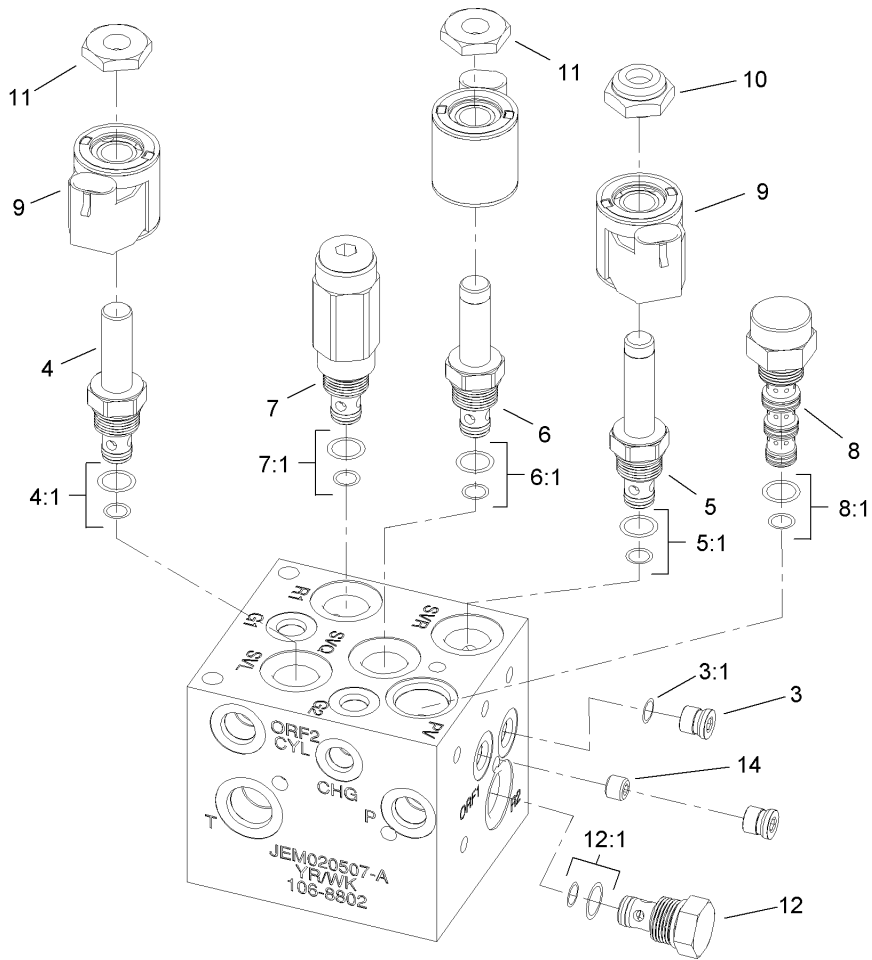
Ref	Part No.	Qty.	Description
21		1	Pump Shaft Kit
23		1	Ring-Retaining
24		1	Spacer
26		1	Seal-Lip
212		1	Trunnion Seal Kit
213		1	Arm-Trunnion
214		1	Slot-Guide
215		1	Housing Kit
217		1	Thrust Bearing ASM
219		1	Washer-Thrust
220		1	Spring-Block
225		1	Endcap Kit
226		2	Pin
228		1	O-Ring
29	108-6801	1	Valve Plate, Bdp16
231		1	Swashplate-Variable
38	108-2112	1	Cylinder Block Kit
239		1	Ring
42	108-2109	2	Shock Valve Kit
50	106-8759	1	Bypass Valve Kit
255		1	Plate-Adapter
258		4	Screw-Hex, Flange Head
260		1	Coupling
262		2	Capscrew-Sh

Ref	Part No.	Qty.	Description
264		2	Washer
285	108-2110	1	Overhaul Seal Kit
286		2	Pin
287		1	O-Ring
88	108-2113	1	Pump-HYD
288:1	106-6362	1	Kit-Seal



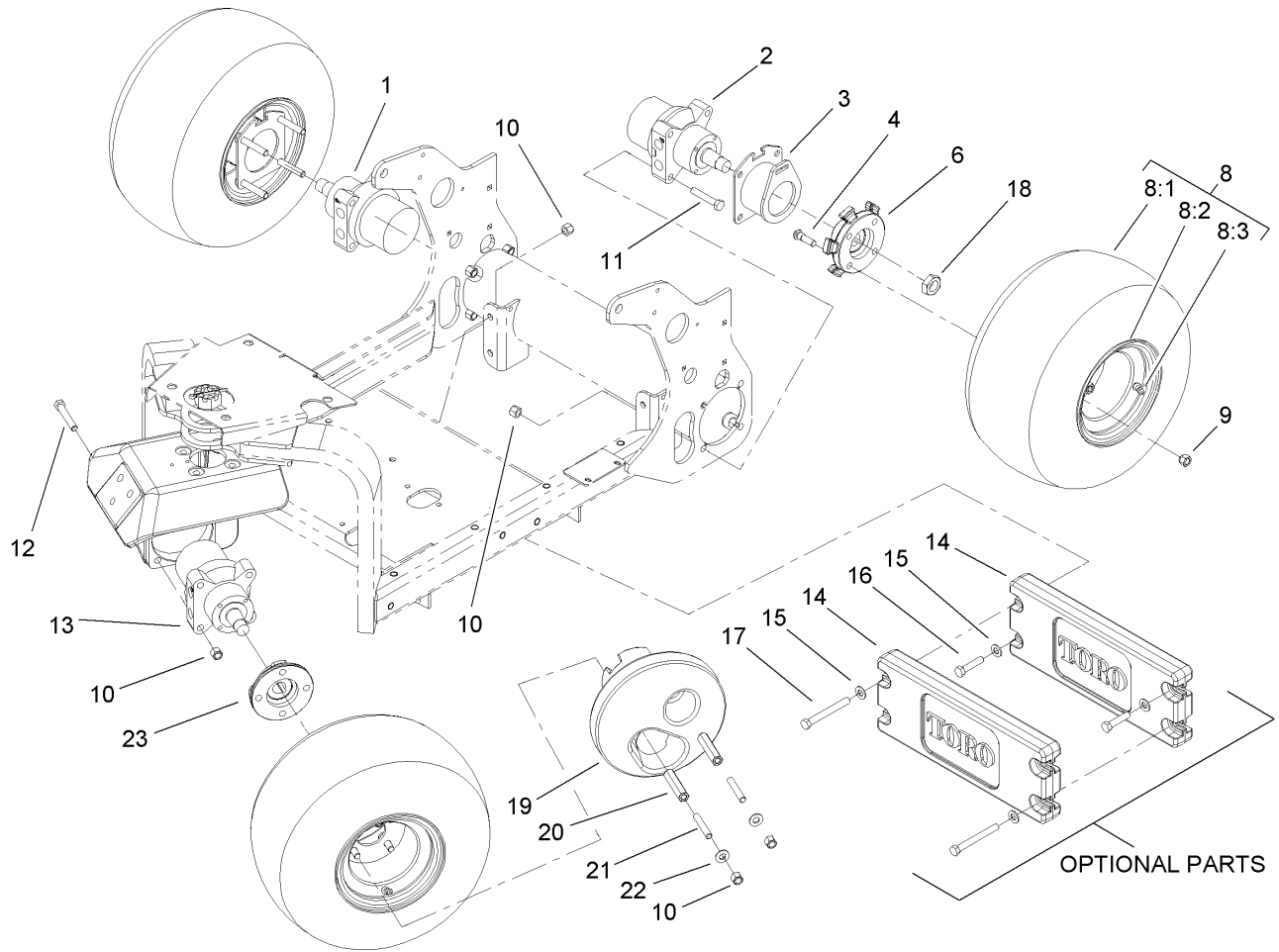
Lift System Assembly

Ref	Part No.	Qty.	Description
1	3231-2	4	Screw-CARR
2	105-1190-01	2	Plate-Tension, Spring
3	104-8301	4	Nut-Flange, NI
4	32151-36	4	Ring-Retaining
5	256-115	2	Washer-Thrust
6	105-1031	2	Pin-Cylinder
7	105-1156-03	2	Spring-Extention
8	3290-307	4	Pin-Hair
9	105-1030	1	Cylinder-HYD
10	283-6	4	Pin-Clevis
11	282-4	4	Shackle
12	88-7530	2	Spacer
13	322-38	2	Screw-HH
14	106-8802	1	Manifold-Control
15	107-9531	1	Element-Filter
16	104-8300	2	Nut-Flange, NI
17	93-6696	1	Decal-Warning
18	103-2888	1	Head,Filter
19	1-633750	1	Filter-HYD
20	321-2	2	Screw-HH
21	3256-22	2	Washer-Flat



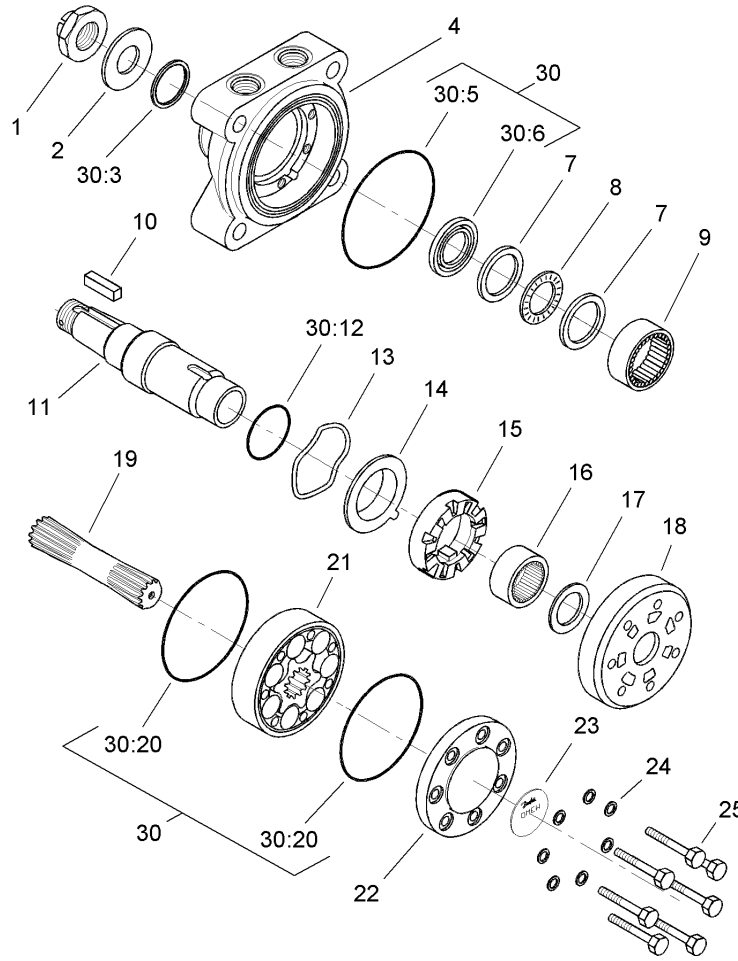
Control Manifold Assembly No. 106-8802

Ref	Part No.	Qty.	Description
3	106-1025	2	Plug-Leak, Zero
3:1	237-78	1	O-Ring
4	107-7516	1	Valve-Solenoid
4:1	105-9156	1	Seal Kit
5	107-7517	1	Valve-Solenoid
5:1	105-9156	1	Seal Kit
6	107-7518	1	Valve-Solenoid
6:1	107-7527	1	Seal Kit
7	107-7519	1	Valve-Relief, 1000 Psi
7:1	105-9156	1	Seal Kit
8	107-7520	1	Compensator-Pressure (W/Screen)
8:1	107-7528	1	Seal Kit
9	107-7521	3	E Coil-12V
10	107-7522	1	Nut-E Coil
11	105-9332	2	Nut-E Coil
12	107-7524	1	Valve-Check
12:1	105-9156	1	Seal Kit
14	107-7525	1	Plug-Orifice, .050



Wheel and Motor Assembly

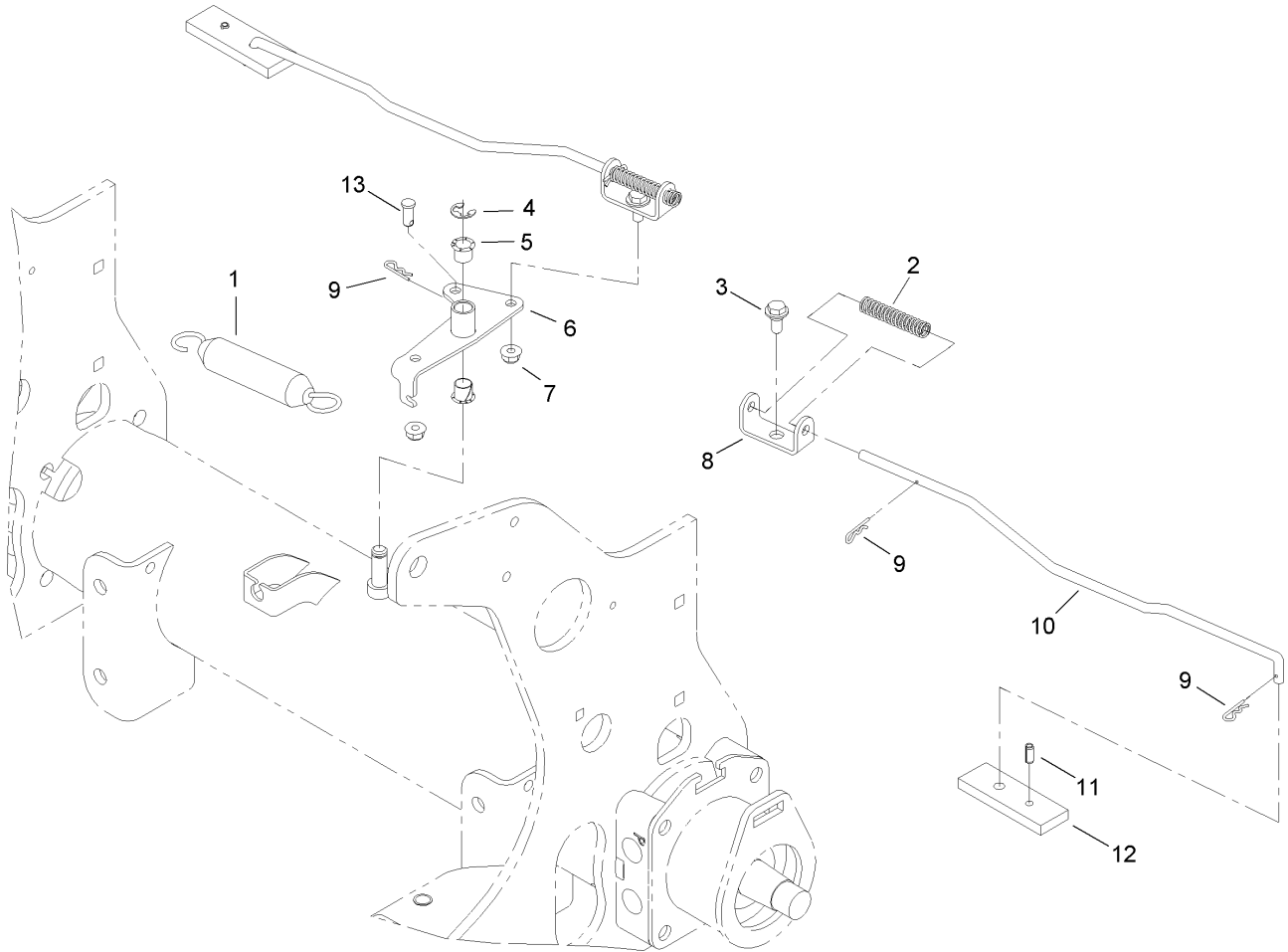
Ref	Part No.	Qty.	Description
1	106-8807	1	Motor-Wheel
2	106-8806	1	Motor-Wheel
3	106-8881-03	2	Parking Latch Supt ASM
4	85-6540	12	Stud-Drive
6	108-2101-03	2	Hub-Wheel, Spoked
8	99-8186	3	Wheel And Tire ASM
8:1	70-8500	1	Tire
8:2	94-6116	1	Wheel-Rear
8:3	232-27	1	Stem-Valve
9	242-50	10	Nut-Lug
10	3296-23	18	Nut-Lock, NI
11	325-11	8	Screw-HH
12	325-13	4	Screw-HH
13	106-8808	1	Motor-Wheel, Ccw
14	99-6166-01	2	Counterweight-Front
15	3256-26	4	Washer-Flat
16	325-9	2	Screw-HH
17	325-18	2	Screw-HH
18	26-3790	3	Nut-Lock
19	107-3396-03	1	Weight-Wheel
20	107-3399	2	Adapter-Weight, Wheel
21	105-1088	2	Stud
22	87-7270	2	Washer-Thrust
23	108-2103-03	1	Hub-Wheel



Hydraulic Motor Assembly No. 106-8806, 106-8807 and 106-8808

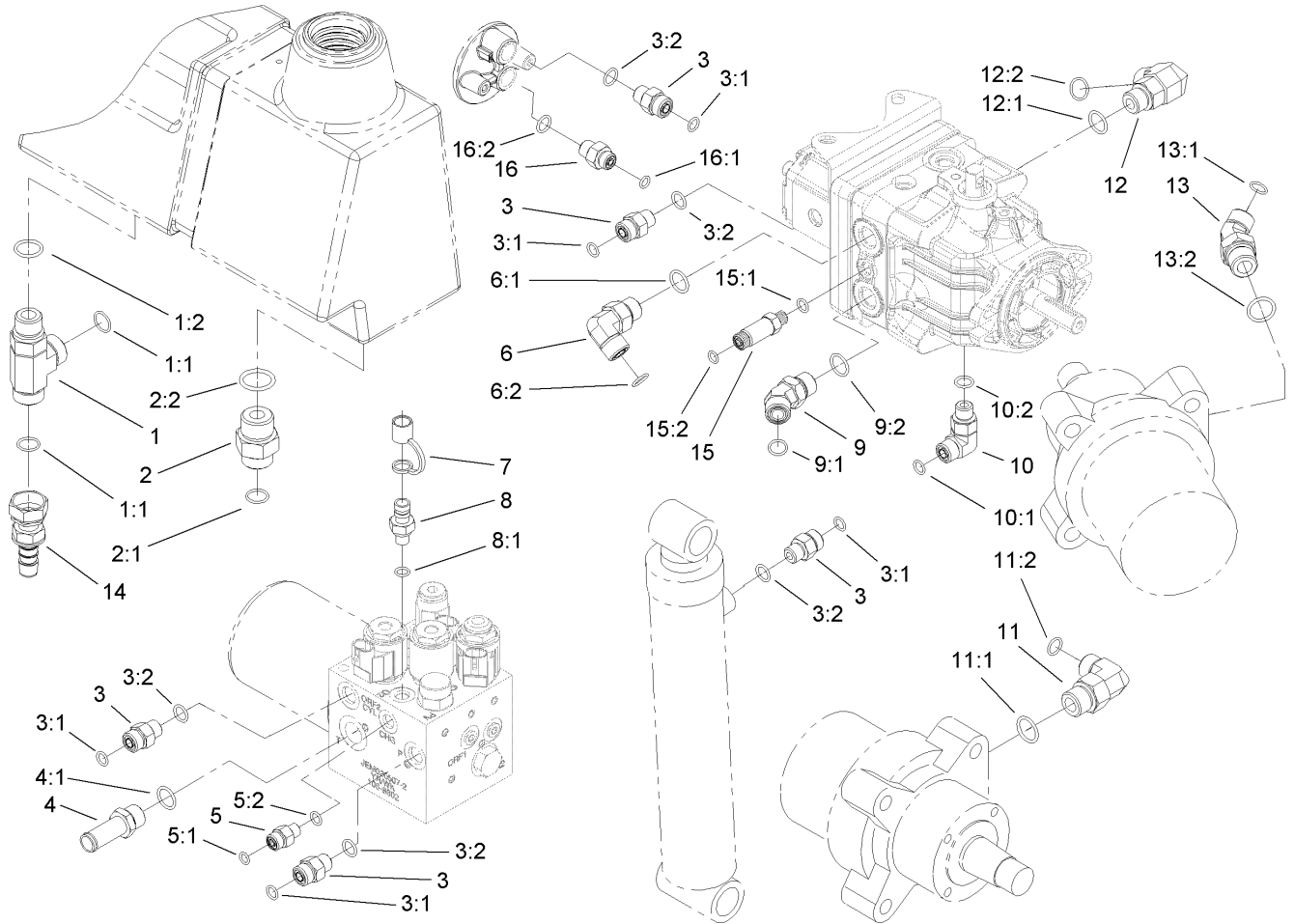
Ref	Part No.	Qty.	Description
1		1	Nut-Castellated
2		1	Washer
4		1	Housing
7		2	Race-Bearing
8		1	Bearing-Needle, Axial
9		1	Bearing-Needle, Radial
10		1	Key-Parallel
11		1	Shaft-Tapered
13		1	Washer-Spring
14		1	Plate-Balance
15		1	Disc-Valve
16		1	Bearing-Needle, Radial
17		1	Race-Bearing
18		1	Plate-Distributor
19		1	Shaft-Cardan
21		1	Gearwheel Set
22		1	Cover-End
23		1	Plate-Name
24		7	Washer
25		7	Screw
30	108-6796	1	Seal Kit-Motor, Wheel
30:3		1	Ring-Dust, Seal
30:5		1	O-Ring
30:6		1	Seal-Shaft

Ref	Part No.	Qty.	Description
30:12		1	O-Ring
30:20		2	O-Ring



Brake Latch Assembly

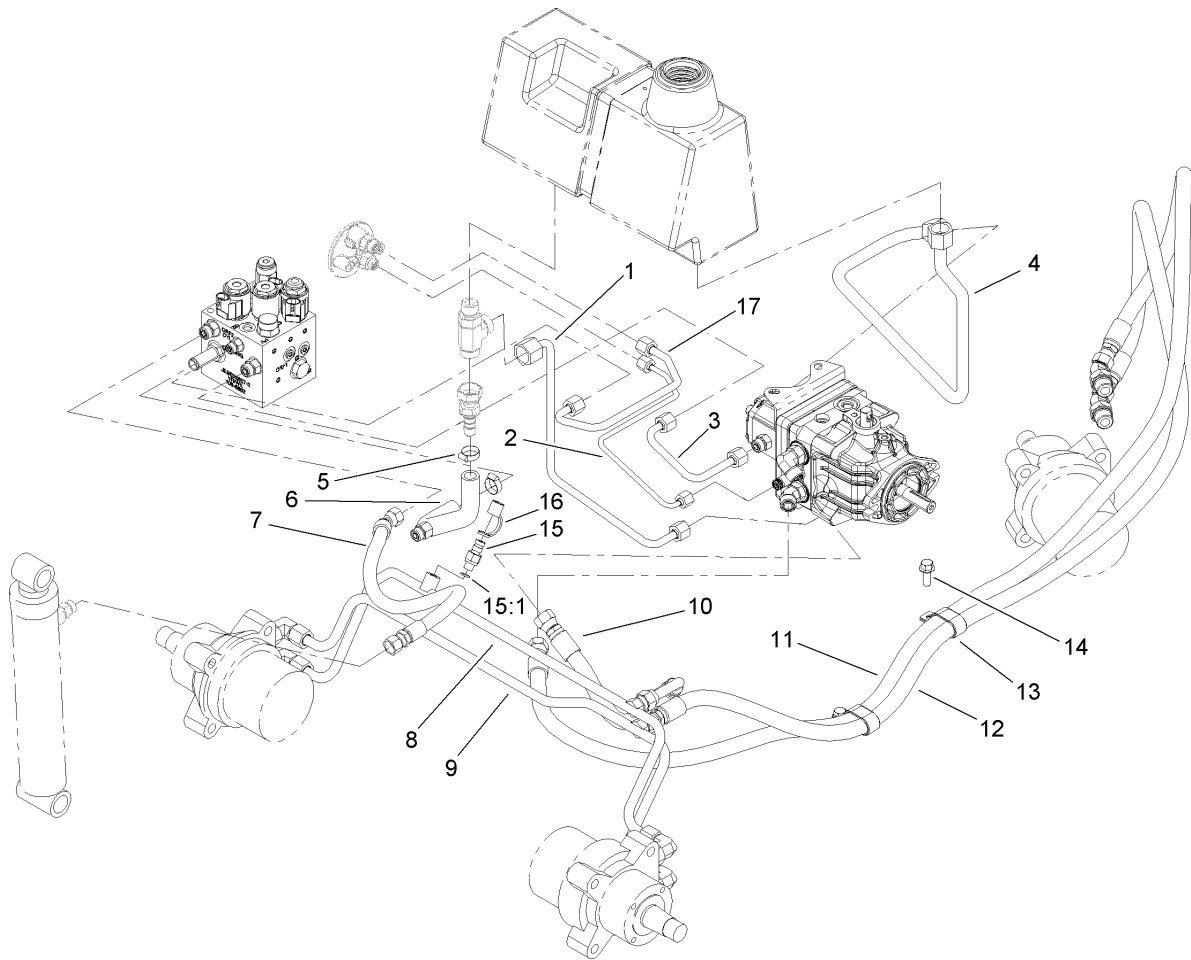
Ref	Part No.	Qty.	Description
1	66-4270	1	Spring-Extension
2	107-3376	2	Spring-Compression
3	19-1470	2	Screw-Shoulder
4	32120-47	2	Ring-Retaining, External
5	256-257	2	Bushing-Nyliner
6	106-8887-03	1	Parking Latch Pivot ASM
7	104-8300	2	Nut-Flange, NI
8	106-8890-03	2	Clevis-Latch, Parking
9	3290-307	5	Pin-Hair
10	106-8886	2	Link-Latch, Parking
11	32121-134	2	Pin-Roll
12	106-8885-03	2	Bar-Latch, Parking
13	283-62	1	Pin-Clevis



Hydraulic Fitting Assembly

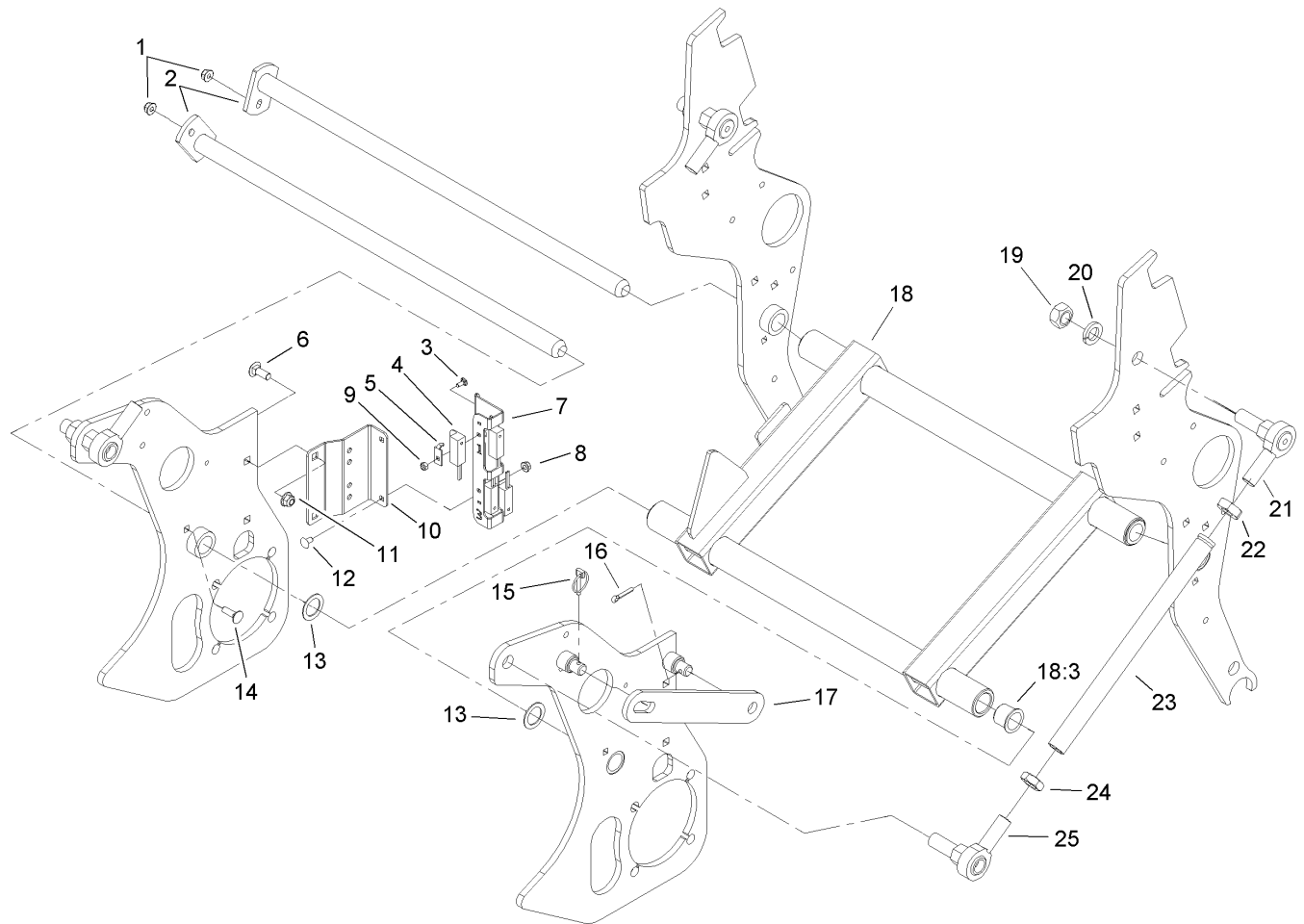
Ref	Part No.	Qty.	Description
1	340-22	1	Fitting-HYD, Tee
1:1	237-65	2	O-Ring
1:2	237-80	1	O-Ring
2	340-8	1	Adapter
2:1	237-65	1	O-Ring
2:2	237-81	1	O-Ring
3	340-2	5	Fitting-HYD, Straight
3:1	237-22	1	O-Ring
3:2	237-42	1	O-Ring
4	107-7569	1	Fitting-HYD, Barbed
4:1	237-79	1	O-Ring
5	340-88	1	Adapter
5:1	237-22	1	O-Ring
5:2	237-78	1	O-Ring
6	340-98	1	Fitting-HYD, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-30	1	O-Ring
7	354-79	2	Cap-Dust
8	354-77	2	Fitting-Quick
8:1	237-78	1	O-Ring
9	340-101	1	Fitting-HYD, 45 DEG
9:1	237-30	1	O-Ring
9:2	237-79	1	O-Ring
10	340-77	1	Fitting-HYD, 90 DEG

Ref	Part No.	Qty.	Description
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring
11	340-105	4	Fitting-HYD, 90 DEG
11:1	237-80	1	O-Ring
11:2	237-30	1	O-Ring
12	340-153	1	Fitting-Elbow, 90 DEG
12:1	237-79	1	O-Ring
12:2	237-151	1	O-Ring
13	340-89	2	Fitting-HYD, 45 DEG
13:1	237-30	1	O-Ring
13:2	237-80	1	O-Ring
14	107-7568	1	Fitting-HYD, Barbed
15	94-1403	1	Adapter-HYD
15:1	237-78	1	O-Ring
15:2	237-21	1	O-Ring
16	340-1	1	Adapter
16:1	237-21	1	O-Ring
16:2	237-42	1	O-Ring



Hydraulic Line and Hose Assembly

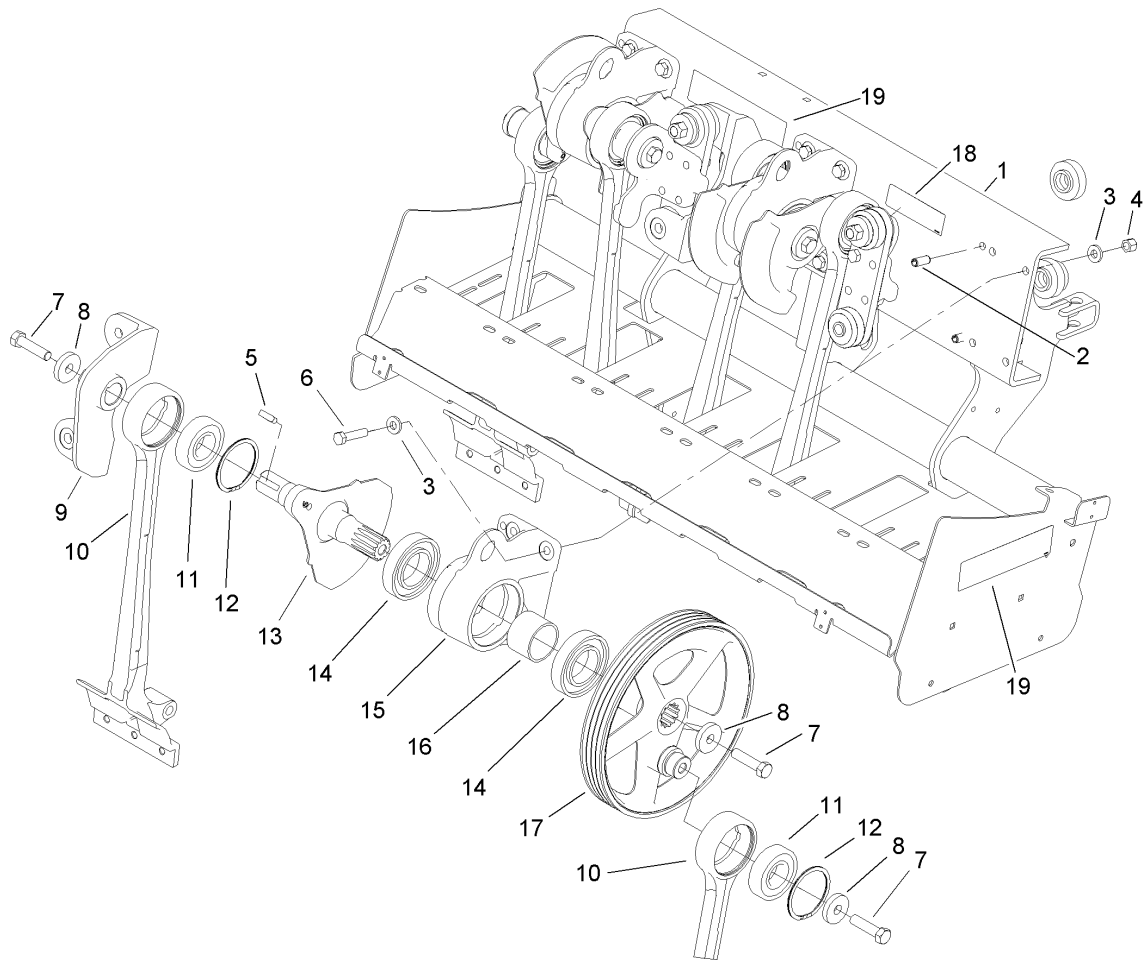
Ref	Part No.	Qty.	Description
1	107-3388	1	Tube ASM
2	108-6812	1	Tube ASM
3	106-8813	1	Tube ASM
4	107-3387	1	Tube ASM
5	2412-141	2	Clamp-Drive, Worm
6	107-7565	1	Hose-Formed
7	105-3919	1	Hose ASM
8	106-8819	1	Tube ASM
●8:1	237-30	1	O-Ring
9	106-8818	1	Tube ASM
●9:1	237-30	1	O-Ring
10	84-0890	1	Hose ASM
11	106-8822	1	Hose ASM
12	106-8821	1	Hose ASM
13	106-8829	2	R-Clamp-Double
14	3234-11	2	Screw-HHF
15	354-77	1	Fitting-Quick
15:1	237-78	1	O-Ring
16	354-79	1	Cap-Dust
17	108-6811	1	Tube ASM



H-Frame Assembly

Ref	Part No.	Qty.	Description
1	104-8300	2	Nut-Flange, NI
2	105-0950	2	Pivot Shaft ASM
3	104-1450	4	Bolt-CARR
4	100-1270	4	Switch-Proximity
5	100-4872	4	Plate-Switch, Neutral
6	3231-2	2	Screw-CARR
7	107-7515	1	Bracket-Mount, Switch
8	32128-10	2	Nut-Lock, HHF
9	3296-2	4	Nut-Lock
10	105-1006-01	1	Bracket-Switch
11	104-8301	2	Nut-Flange, NI
12	3229-10	2	Screw-CARR
13	10-8110	3	Washer-Thrust
14	3230-2	2	Bolt-CARR
15	3290-495	1	Pin-Klik
16	3272-21	1	Pin-Cotter
17	105-0983-01	1	Bar-Prop
18	106-8805	1	H-Frame ASM
18:3	99-3631	4	Bushing-Flange
19	3219-7	4	Nut-Hex
20	3253-9	4	Washer-Lock
21	105-1025	2	End-Rod
22	3220-17	2	Nut-Jam, LH
23	105-1007	2	Link-Upper

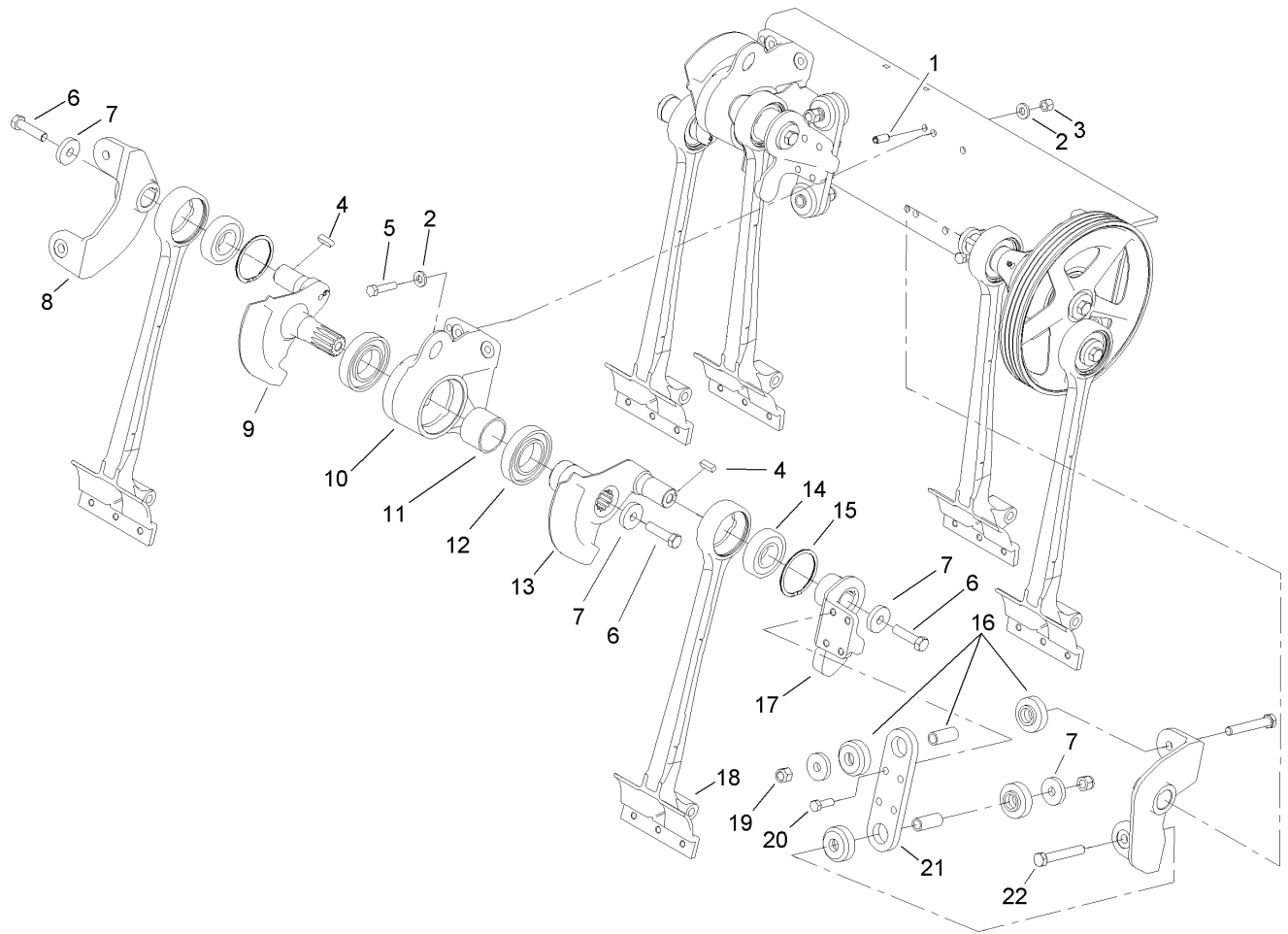
Ref	Part No.	Qty.	Description
24	3220-7	2	Nut-Jam
25	2411-40	2	End-Rod



Coring Head Crank No. 1 and 2 Assembly

Ref	Part No.	Qty.	Description
1	110-1495-01	1	Rear Frame ASM
2	105-1041	2	Pin-Spring
3	107-3395	8	Washer-Hardened
4	3296-23	4	Nut-Lock, NI
5	105-1089	1	Key-Square
6	325-9	4	Screw-HH
7	327-7	3	Screw-HH
8	105-1016	3	Washer-Flat
9	105-0969	1	Coupling-No.2
10	106-8873	2	Arm-Stomper
11	106-8871	2	Bearing-Ball
12	106-8872	2	Ring-Retaining
13	105-0958	1	Crankarm-No. 2,4,6
14	105-0965	2	Bearing-Ball
15	105-0956	1	Housing-Bearing
16	105-1017	1	Spacer
17	105-0967	1	Pulley-Crankshaft
18	107-7548	1	Decal-Torque, Bolt
19	107-7534	3	Decal-Warning

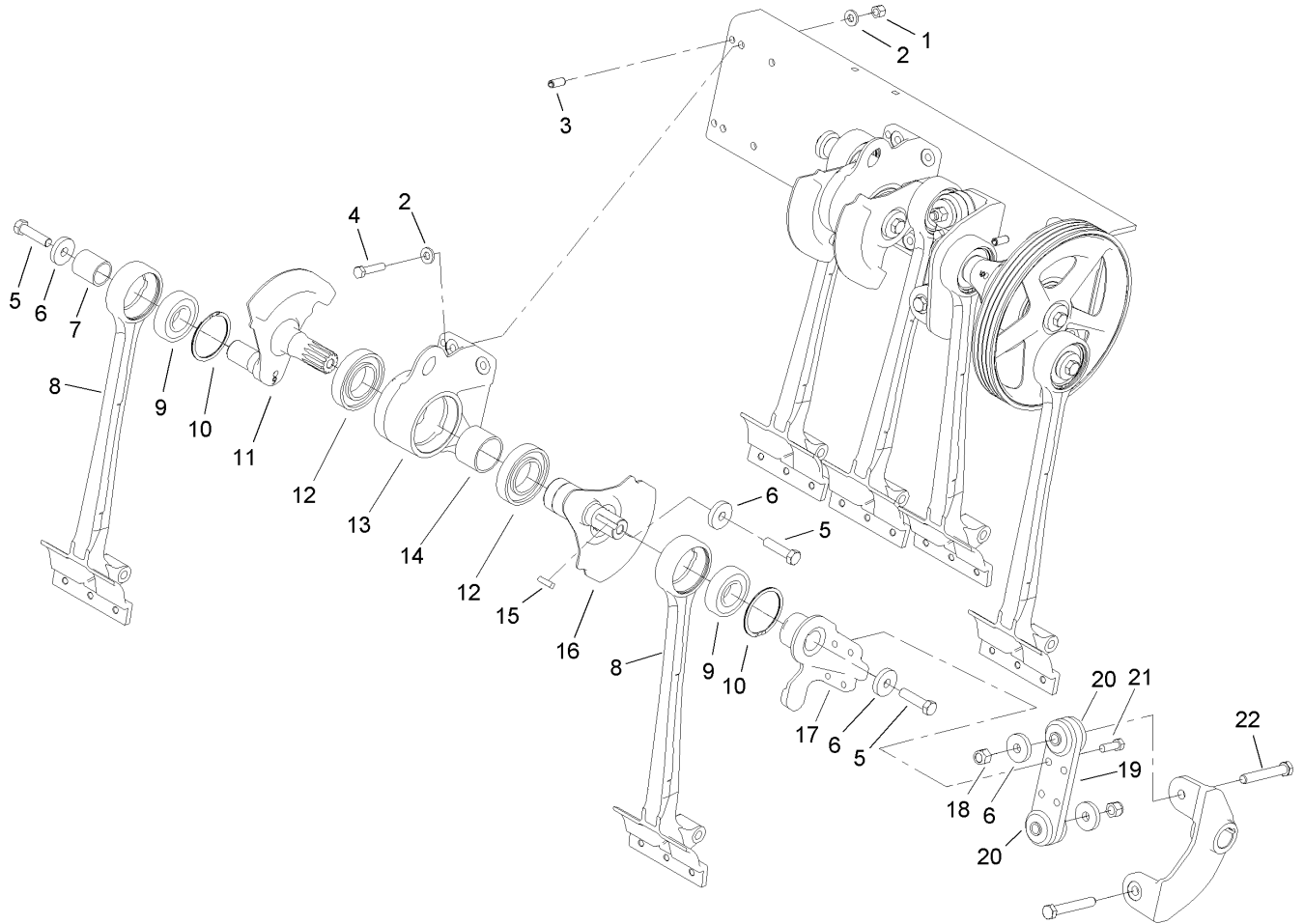
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Coring Head Crank No. 3 and 4 Assembly

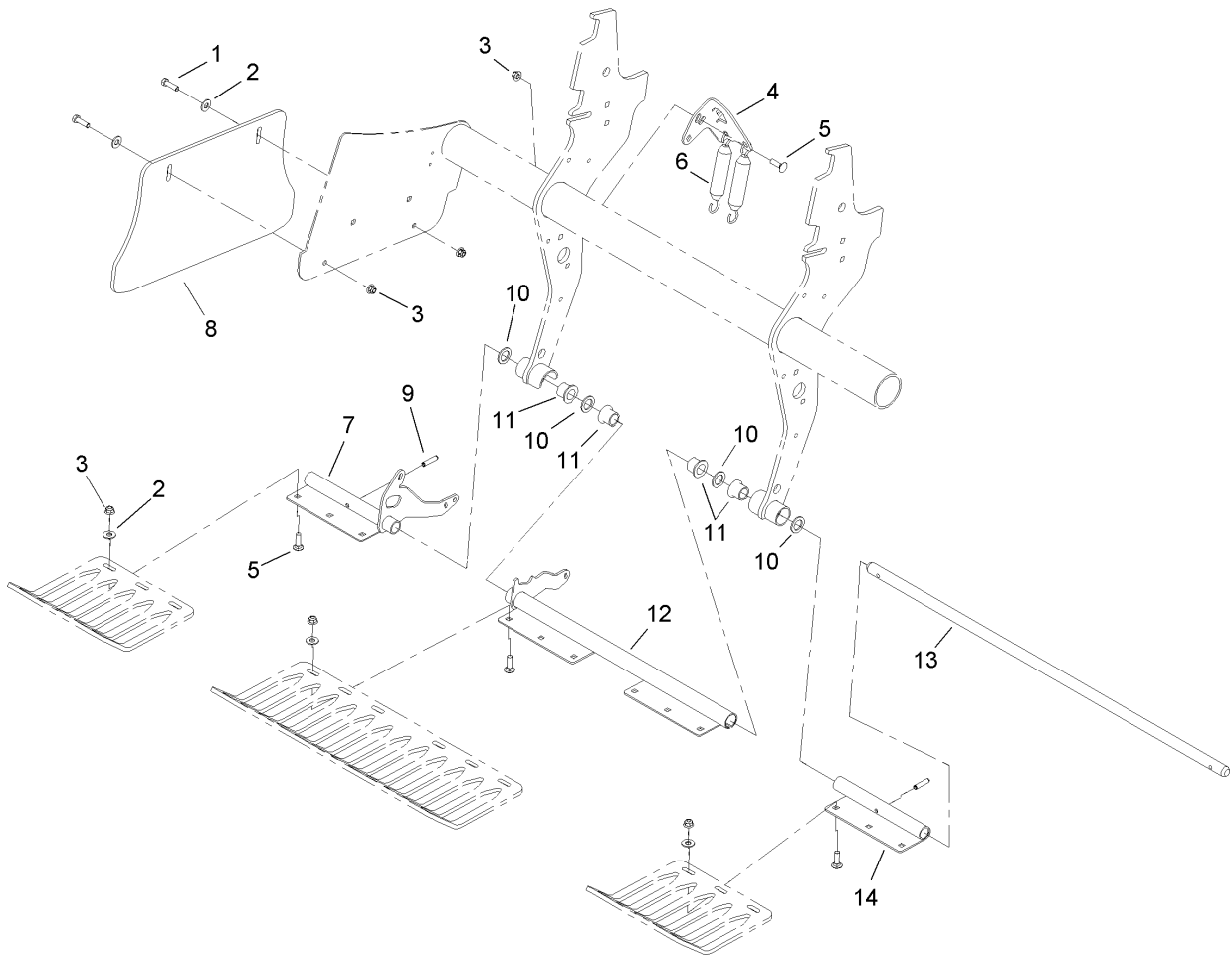
Ref	Part No.	Qty.	Description
1	105-1041	2	Pin-Spring
2	107-3395	8	Washer-Hardened
3	3296-23	4	Nut-Lock, NI
4	105-1089	2	Key-Square
5	325-9	4	Screw-HH
6	327-7	3	Screw-HH
7	105-1016	5	Washer-Flat
8	105-0946	1	Coupling-No. 4
9	105-0958	1	Crankarm-No. 2,4,6
10	105-0956	1	Housing-Bearing
11	105-1017	1	Spacer
12	105-0965	2	Bearing-Ball
13	105-0960	1	Crankarm-No. 3,5
14	106-8871	2	Bearing-Ball
15	106-8872	2	Ring-Retaining
16	105-0963	2	Mount-Iso, Crank
17	105-0971	1	Coupling-No. 3
18	106-8873	2	Arm-Stomper
19	3296-53	2	Nut-Lock, NI
20	325-6	4	Screw-HH
21	105-0974-03	1	Plate-Coupling
22	327-29	2	Screw-HH

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Coring Head Crank No. 5 and 6 Assembly

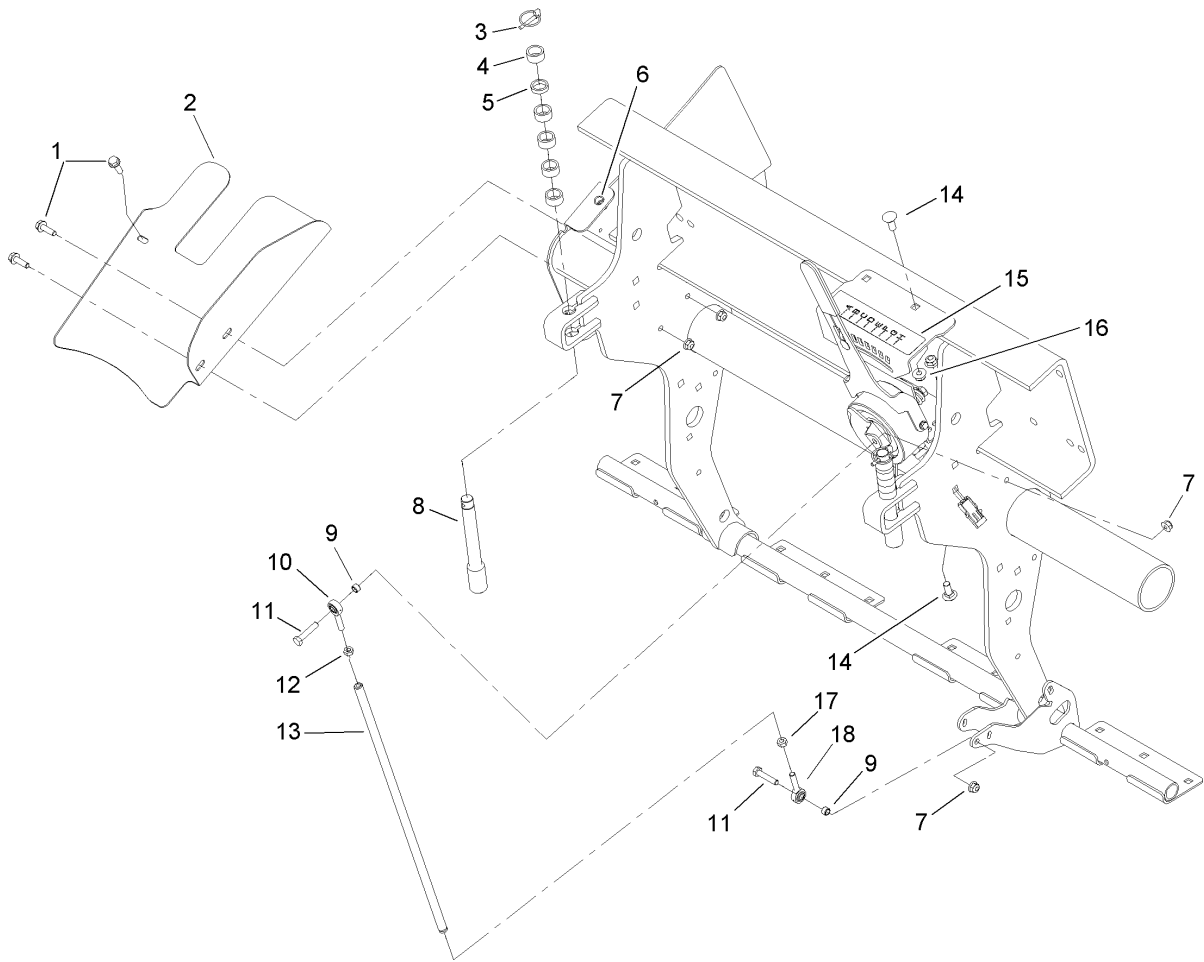
Ref	Part No.	Qty.	Description
1	3296-23	4	Nut-Lock, NI
2	107-3395	8	Washer-Hardened
3	105-1041	2	Pin-Spring
4	325-9	4	Screw-HH
5	327-7	3	Screw-HH
6	105-1016	5	Washer-Flat
7	105-1039	1	Tube-Spacer
8	106-8873	2	Arm-Stomper
9	106-8871	2	Bearing-Ball
10	106-8872	2	Ring-Retaining
11	105-0958	1	Crankarm-No. 2,4,6
12	105-0965	2	Bearing-Ball
13	105-0956	1	Housing-Bearing
14	105-1017	1	Spacer
15	105-1089	1	Key-Square
16	105-0960	1	Crankarm-No. 3,5
17	105-0948	1	Coupling-No. 5
18	3296-53	2	Nut-Lock, NI
19	105-0974-03	1	Plate-Coupling
20	105-0963	2	Mount-Iso, Crank
21	325-6	4	Screw-HH
22	327-29	2	Screw-HH



Coring Head Turf Guard Assembly

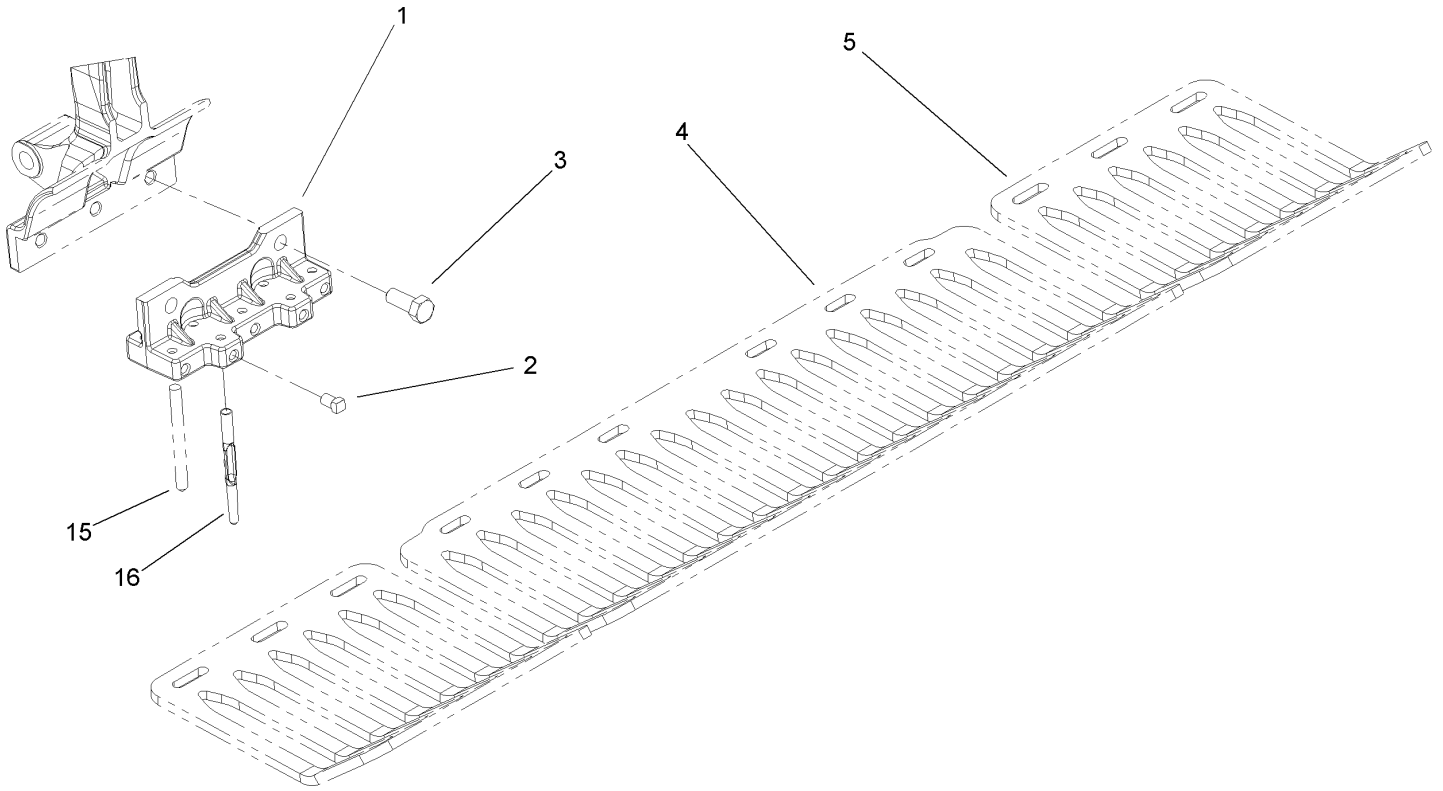
Ref	Part No.	Qty.	Description
1	323-7	4	Screw-HH
2	3256-4	14	Washer-Flat
3	104-8301	18	Nut-Flange, NI
4	105-1120-03	1	Arm-Spring
5	3231-25	14	Screw-CARR
6	66-4270	2	Spring-Extension
7	105-1020-03	1	LH Guard Bracket ASM
8	105-1069	2	Shield-Side
9	32121-25	2	Pin-Roll
10	3-7898	4	Washer-Thrust
11	107-7581	4	Bushing-Flange, Keyed
12	105-1028-03	1	Center Guard Bracket ASM
13	105-1024	1	Shaft-Guard, Turf
14	105-1019-03	1	RH Guard Bracket ASM

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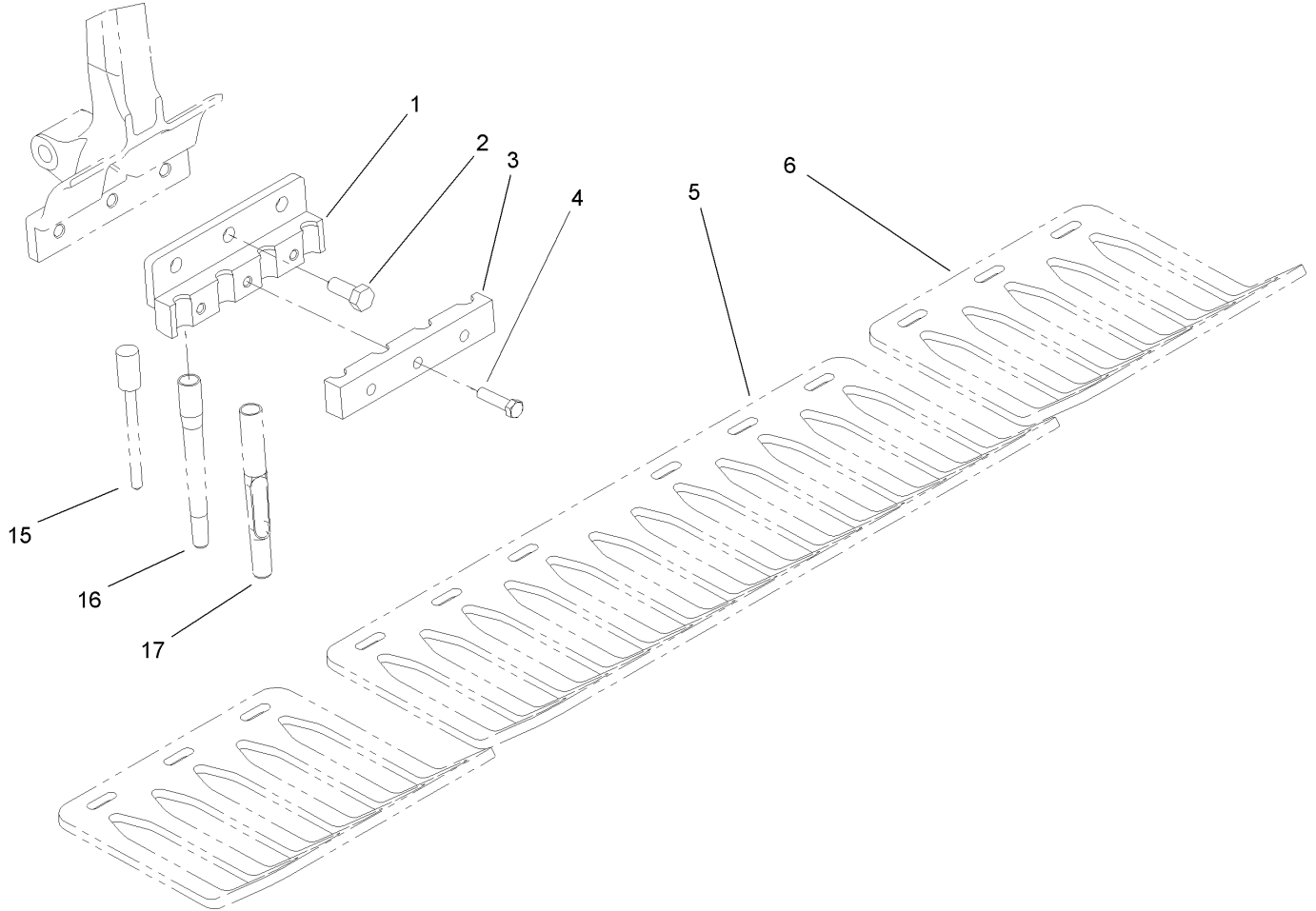
Depth Control Assembly

Ref	Part No.	Qty.	Description
1	3234-17	3	Screw-HHF
2	105-1092-01	1	Shield-Top, Belt
3	3290-495	2	Pin-Klik
4	74-3730	10	Spacer-Spindle, Rear
5	105-3828	2	Spacer
6	32148-7	1	Insert-Nut
7	104-8300	4	Nut-Flange, NI
8	105-1004	2	Pin-Stop, Depth
9	92-3133	2	Spacer-Lever, Traction
10	2411-52	1	Bearing-Rod End, RH
11	322-7	2	Screw-HH
12	3220-2	1	Nut-Jam
13	105-1067	1	Tube-Control, Depth
14	3231-2	4	Screw-CARR
15	106-8853	1	Decal-Control, Depth
16	104-8301	4	Nut-Flange, NI
17	3220-20	1	Nut-Jam
18	2411-53	1	Bearing-Rod End, LH



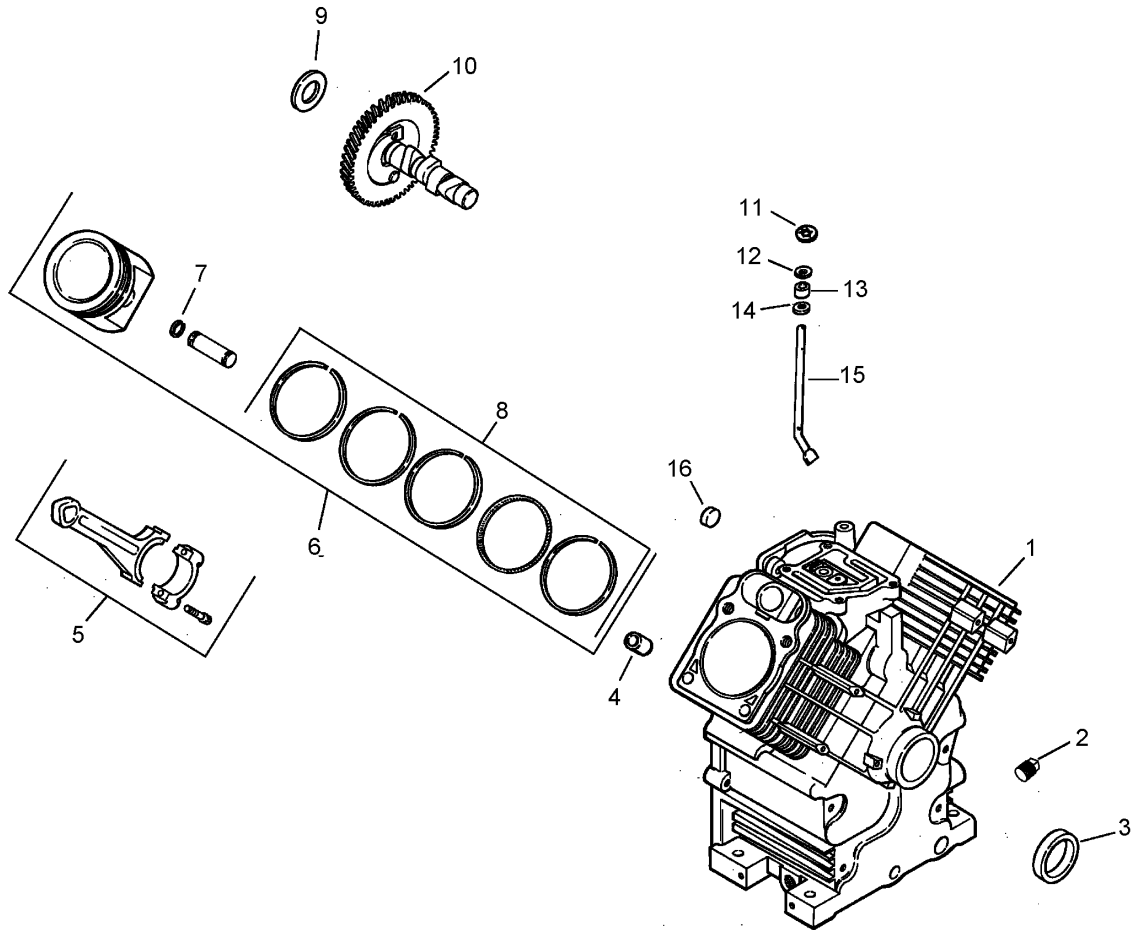
Mini Tine Holder Model No. 09222 (Optional)

Ref	Part No.	Qty.	Description
1	105-1184	6	Tineholder
2	3243-1	60	Screw-Set
3	325-5	12	Screw-HH
④	105-1111	1	Turfguard-Mini Tine, Long
⑤	105-1110	2	Turfguard-Mini Tine, Short
⑮	100-3622	60	Tine-Solid, 3/8 X 5.00
⑯	106-8941	60	Tine-Side Eject, 1/4 X 4.50
⑰	94-3417	60	Tine-Side Eject, 5Mm X 4.38
⑱	100-3625	60	Tine-Side Eject, 6Mm X 4.00



Four Tine, 3/4in Holder Model No. 09224 (Optional)

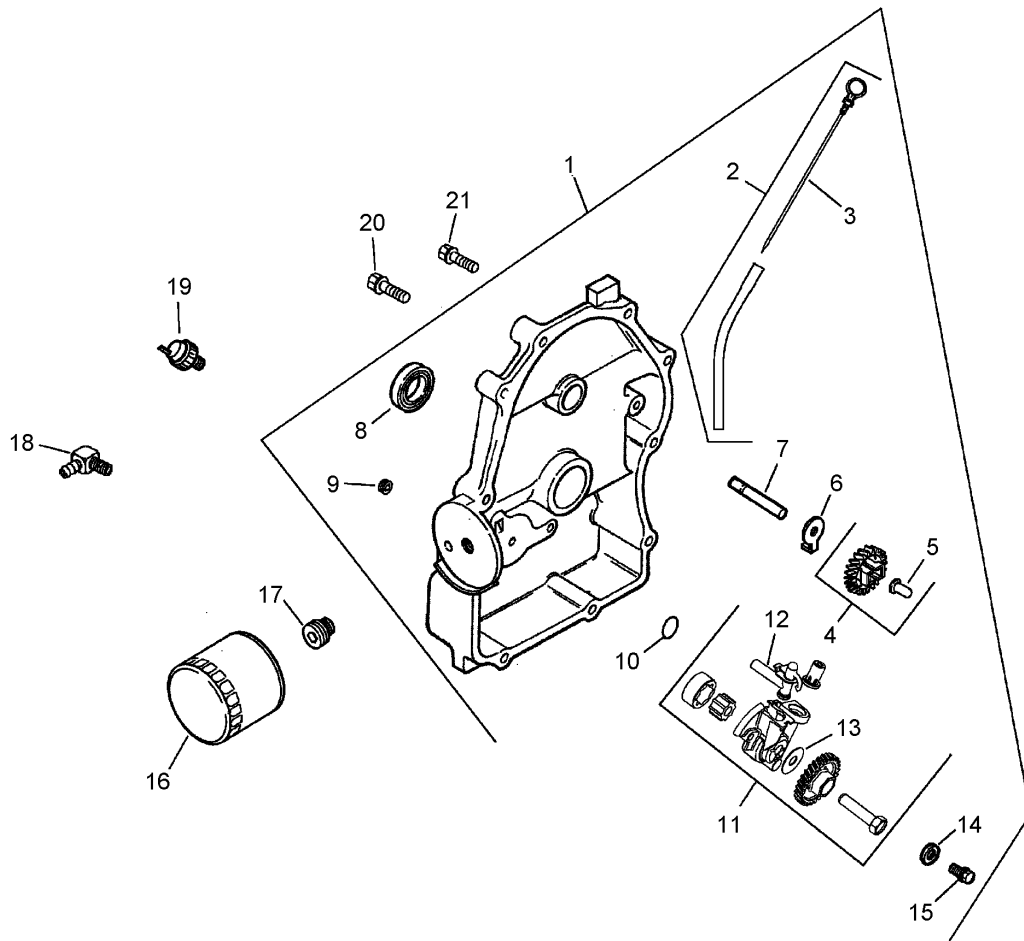
Ref	Part No.	Qty.	Description
1	105-1045-03	6	4 Tine Holder ASM
2	325-5	18	Screw-HH
3	105-1032-03	6	Clamp-4 Tineholder
4	323-8	18	Screw-HH
5	105-1105	1	Turfguard-4 Tine, Long
6	105-1104	2	Turfguard-4 Tine, Short
15	100-3629	24	Tine-Solid, 13Mm X 6.38
15	100-3627	24	Tine-Solid, 10Mm X 6.38
15	100-3626	24	Tine-Solid, 9Mm X 5.50
15	100-3630	24	Tine-Solid, 16Mm X 6.38
15	77-5320	24	Tine-Solid, 5/16 X 3.25
16	100-3634	24	Tine-Hollow, 1/2 X 5.50
16	104-0984	24	Tine-Hollow, 5/8 X 5.75
16	105-1180	24	Tine-Hollow, 1/2 X 6.50
16	106-8943	24	Tine-Hollow, 5/8 X 6.50
16	100-3633	24	Tine-Hollow, 3/8 X 4.75
16	66-9140	24	Tine-Hollow, 1/2 X 4.75
16	59-9770	24	Tine-Hollow, Lw 5/8 X 4.75
16	59-3690	24	Tine-Hollow, 3/8 X 4.75
16	59-3670	24	Tine-Hollow, 5/8 X 4.75
17	104-9875	24	Tine-Side Eject, Hd 3/4 X 5.75
17	104-9876	24	Tine-Side Eject, Hd 5/8 X 5.75
17	106-8947	24	Tine-Side Eject, 1/2 X 6.50
17	107-7544	24	Tine-Side Eject, 5/8 X 6.50



Crankcase Assembly Kohler CH23S 76585

Ref	Part No.	Qty.	Description
241		1	Crankcase (Use: Short Block Or Miniblock)
42	25 139 57-S	2	Plug-SQH (3/8In NPTF)
43	24 032 01-S	1	Seal-Oil, Front
44	24 380 13-S	6	Pin-Locating
45	24 067 13-S	2	Rod-Connecting (STD)
45	24 067 14-S	2	Rod-Connecting (.25)
46	24 874 09-S	2	Piston W/Ring Set (STD.) (Includes 7, 8)
46	24 874 15-S	2	Piston W/Ring Set (.08) (Includes 7, 8)
46	24 874 10-S	2	Piston W/Ring Set (.25) (Includes 7, 8)
46	24 874 11-S	2	Piston W/Ring Set (.50) (Includes 7, 8)
47	24 018 01-S	4	Retainer-Pin, Piston
48	24 108 08-S	2	Ring Set (STD And .08)
48	24 108 09-S	2	Ring Set (.25)
48	24 108 10-S	2	Ring Set (.50)
49	12 422 09-S	1	Shim-Camshaft, Red
49	12 422 13-S	1	Shim-Camshaft, Black
49	12 422 07-S	1	Shim-Camshaft, White
49	12 422 08-S	1	Shim-Camshaft, Blue
49	12 422 10-S	1	Shim-Camshaft, Yellow
49	12 422 11-S	1	Shim-Camshaft, Green

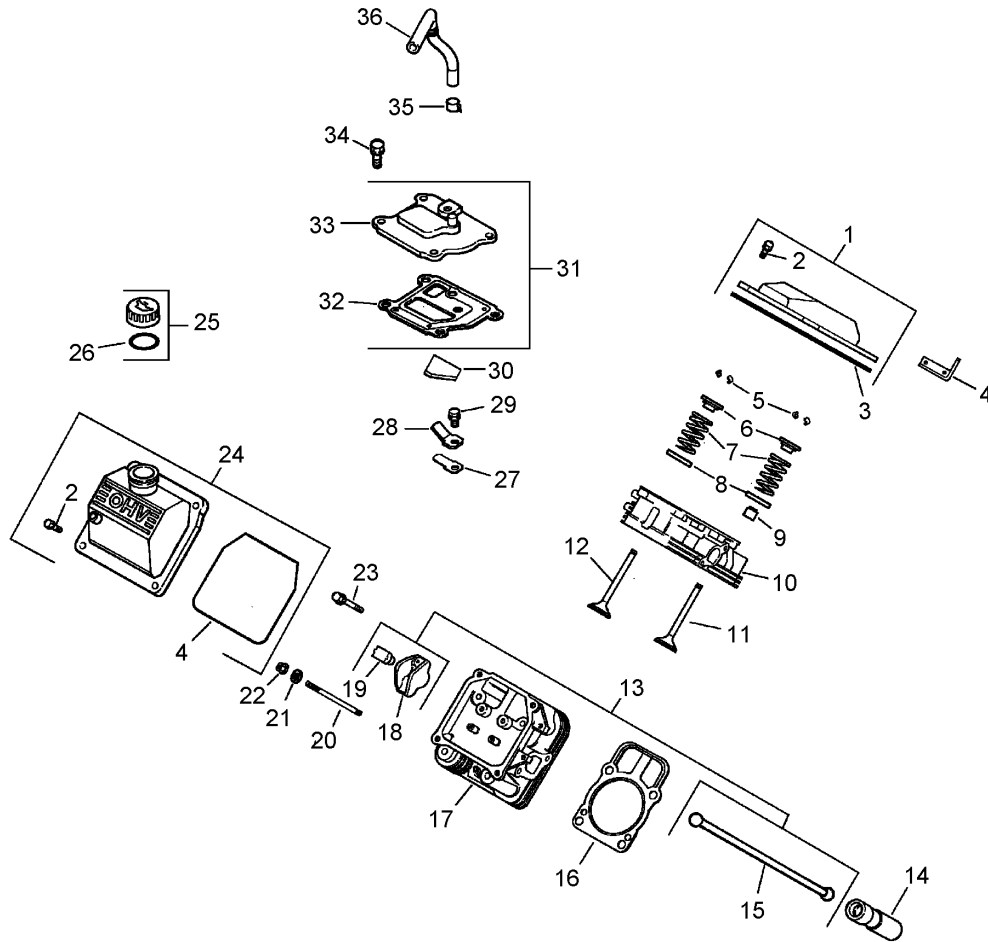
Ref	Part No.	Qty.	Description
49	12 422 12-S	1	Shim-Camshaft, Gray
410	24 012 10-S	1	Camshaft
411	24 018 09-S	1	Retainer-Ring
412	M-931010-S	1	Washer-Plain
413	28 032 09-S	1	Seal-Cross Shaft, Governor
414	24 468 15-S	1	Washer-Flat
415	24 144 38-S	1	Shaft-Cross, Governor
416	52 139 09-S	1	Plug-Cup



Oil Pan / Lubrication Assembly Kohler CH23S 76585

Ref	Part No.	Qty.	Description
1	54 009 01-S	1	Closure Plate ASM (Includes 2-15)
2	24 755 121-S	1	Dipstick And Tube ASM (Includes 3)
3	24 038 10-S	1	Dipstick
4	24 043 12-S	1	Governor Gear ASM (Includes 5)
5	12 380 01-S	1	Pin-Regulating, Governor
6	24 448 02-S	1	Tab-Locking
7	12 144 02-S	1	Shaft-Gear, Governor
8	52 032 08-S	1	Seal-Oil
9	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
10	24 153 08-S	1	O-Ring
11	24 393 37-S	1	Oil Pump ASM (Includes 12, 13)
12	24 381 04-S	1	Pick Up-Oil
13	24 153 01-S	1	O-Ring (Oil Pick Up)
14	M-631005-S	2	Washer-Plain (6Mm)
15	M-645025-S	2	Screw-HF (M6X1.0X25)
16	12 050 01-S	1	Filter-Oil
17	24 136 01-S	1	Nipple-Filter, Oil
18	25 099 24-S	1	Switch-Pressure
19	24 086 16-S	9	Screw-HF (M8X1.25X45)
20	24 086 17-S	1	Screw-HF (M8X1.25X45)
21	25 113 05-S	1	Decal-Sentry, Oil

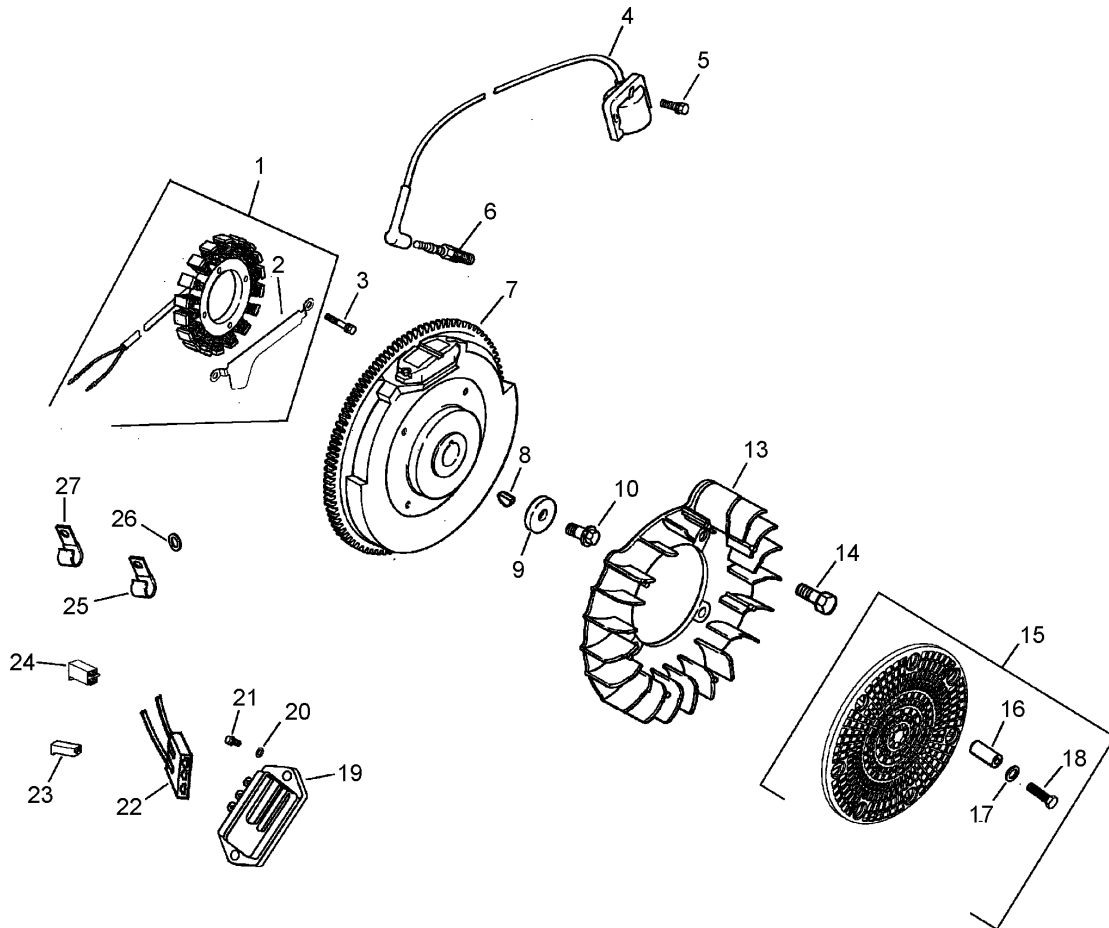
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Head / Valve / Breather Assembly Kohler CH23S 76585

Ref	Part No.	Qty.	Description
1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2,3)
2	M-651030-S	4	Screw-HF (M6X1.0X30)
3	24 153 28-S	1	O-Ring
4	24 445 01-S	1	Strap-Lifting
5	12 755 03-S	4	Retainer Kit
6	12 173 01-S	4	Cap-Spring, Valve
7	24 089 02-S	4	Spring-Valve
8	235011-S	4	Retainer-Spring
9	66 032 05-S	2	Seal-Stem, Valve
10	24 318 68-S	1	No. 1 Cylinder Head ASM
11	24 017 01-S	2	Valve-Intake (STD)
11	24 017 02-S	2	Valve-Intake (.25)
12	24 016 01-S	2	Valve-Exhaust (STD)
12	24 016 02-S	2	Valve-Exhaust (.25)
13	24 755 66-S	1	Valve Train Kit (Includes 15,18,19)
14	25 351 01-S	4	Lifter-Valve
15	24 411 05-S	4	Rod-Push
16	24 841 02-S	2	Cylinder Head Gasket Kit (Includes 21,22)
17	24 318 71-S	1	No. 2 Cylinder Head ASM
18	25 186 01-S	4	Arm-Rocker
19	24 599 01-S	4	Pivot-Arm, Rocker
20	24 072 09-S	8	Stud-Head, Cylinder

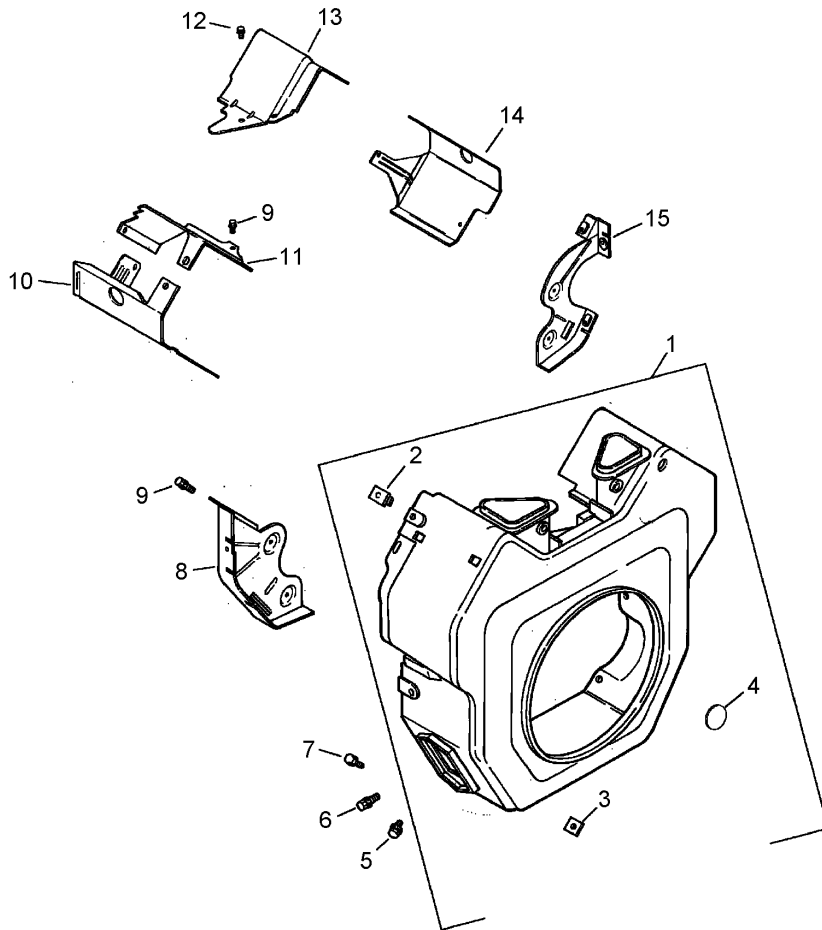
Ref	Part No.	Qty.	Description
21	24 468 16-S	8	Washer
22	24 100 10-S	8	Nut-HF (M8X1.25)
23	66 086 07-S	4	Screw
24	24 755 140-S	1	Oil Fill Valve Cover Kit (Includes 2,3)
25	25 755 13-S	1	Oil Fill Cap Kit (Includes 26)
26	25 153 02-S	1	O-Ring
27	24 402 03-S	1	Reed-Breather
28	66 018 04-S	1	Retainer-Reed, Breather
29	M-545010-S	1	Screw-HF (M5X0.8X10)
30	24 050 01-S	1	Filter-Breather
31	24 033 01-S	1	Breather Kit (Includes 32,33)
32	24 041 51-S	1	Gasket-Breather
33	24 096 86-S	1	Cover-Breather
34	M-645020-S	4	Screw-HF (M6X1.0X20)
35	25 237 14-S	1	Clamp
36	24 326 26-S	1	Hose-Breather



Ignition / Electrical Assembly Kohler CH23S 76585

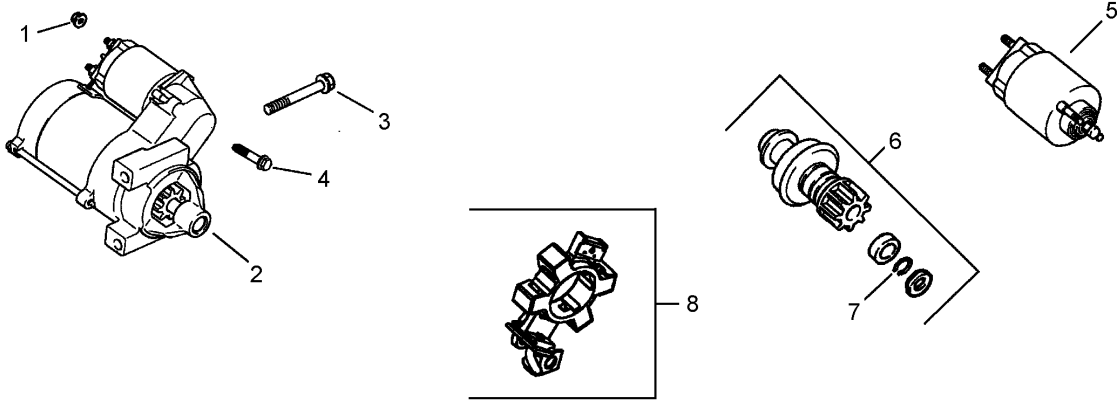
Ref	Part No.	Qty.	Description
❶	54 755 09-S	1	15 Amp Stator Kit (Includes 2)
❷	24 126 71-S	1	Bracket-Wire, Stator
❸	M-548025-S	2	Screw (M5X0.8X25)
❹	24 584 01-S	2	Module-Ignition
❺	M-545020-S	4	Screw-HF (M5X0.8X20)
❻	25 132 12-S	2	Spark Plug
❼	24 025 01-S	1	Flywheel
❽	X-42-15-S	1	Key
❾	12 468 03-S	1	Washer-Plain (3/8In)
❿	12 086 14-S	1	Screw-HF (M10X1.5X46)
⓫	24 157 07-S	1	Fan
⓬	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)
⓭	54 755 15-S	1	Grass Screen Kit (Includes 16-18 & 24 113 18-S)
⓮	24 112 04-S	4	Spacer
⓯	X-25-92-S	4	Washer-Plain
⓰	M-403025-S	4	Screw
⓱	41 403 09-S	1	Rectifier-Regulator
⓲	X-25-92-S	3	Washer-Plain
⓳	24 086 18-S	2	Screw-Head, Phillips
⓴	277563-S	1	Connector-Contact, One
⓵	41 155 03-S	1	Connector
⓶	235173-S	1	Clip-Cable
⓷	X-25-63-S	1	Washer-Plain (1/4In)

Ref	Part No.	Qty.	Description
❷❹	48 154 02-S	1	Clip-Cable
❶❸	24 126 37-S	1	Bracket-Strap, Ground
❶❹	25 086 91-S	2	Screw
❶❺	24 176 08-S	1	Harness-Wiring
❶❻	24 176 49-S	1	Harness-Wiring (Includes 18,19)
❶❼	25 454 03-S	2	Tie-Cable
❶❽	24 113 18-S	1	Decal-Screen, Grass



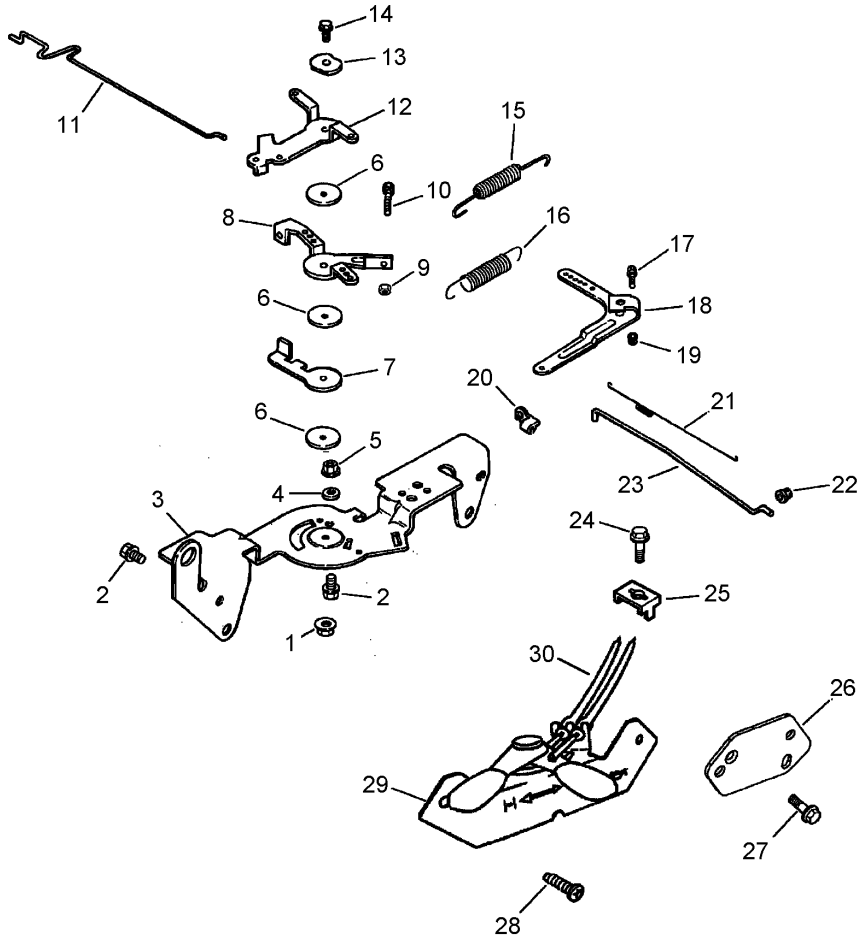
Blower Housing and Baffle Assembly Kohler CH23S 76585

Ref	Part No.	Qty.	Description				
1	24 027 175-S	1	Blower Housing ASM (Includes 2-4)				
2	24 100 01-S	3	Nut-Plastic				
3	24 100 02-S	2	Nut-Plastic				
4	25 139 16-S	1	Plug-Button (9/16In)				
5	M-551016-S	1	Screw-HF (M5X0.8X16)				
6	M-545016-S	3	Screw-HF (M5X0.8X16)				
7	M-545020-S	4	Screw-HF (M5X0.8X20)				
8	24 146 16-S	1	Plate-Backing, No. 2 Side				
9	M-645016-S	6	Screw-HF (M6X1.0X16)				
10	24 063 20-S	1	Baffle-Cylinder Barrel, No. 2 Side				
11	24 063 17-S	1	Baffle-Valley (No. 2 Side)				
12	M-545010-S	2	Screw-HF (M5X0.8X10)				
13	24 063 59-S	1	Baffle-Valley (No. 1 Side)				
14	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
15	24 146 20-S	1	Plate-Backing (No. 1 Side)				
14	24 113 81-S	1	Decal-23 Hp				
14	25 113 39-S	1	Decal-Lamination, Clear				



Starting System Assembly Kohler CH23S 76585

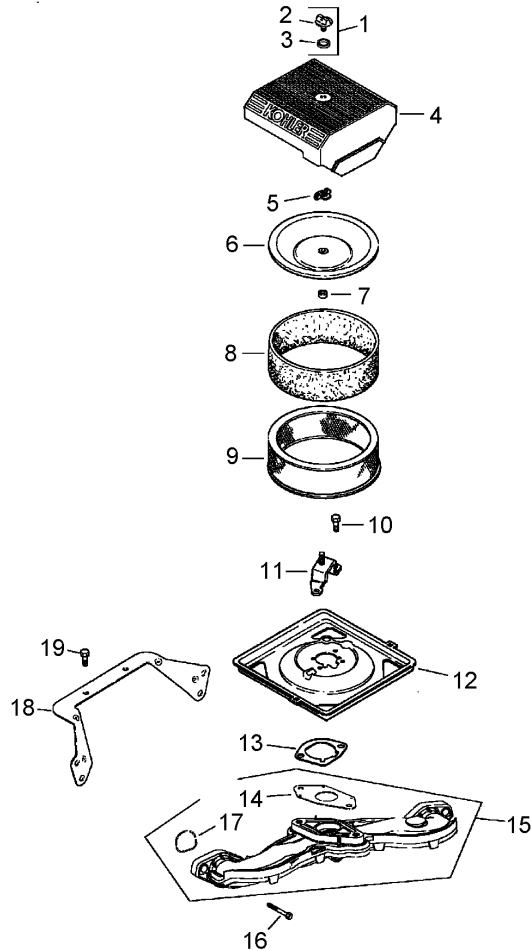
Ref	Part No.	Qty.	Description				
④1	M-841080-S	1	Nut-HF (M8X1.25)				
④2	M-839080-S	2	Screw-HF (M8X1.25X80)				
④3	25 098 09-S	1	Starter Solenoid Shift ASM (Includes 4-8)				
④4	25 086 113-S	3	Screw-Torx Head, External				
④5	25 435 05-S	1	Solenoid Kit (Includes 4)				
④6	25 755 33-S	1	Pinion Drive Kit (Includes 7)				
④7	25 141 05-S	1	Ring				
④8	25 221 01-S	1	Brush Kit				



Engine Control Assembly Kohler CH23S 76585

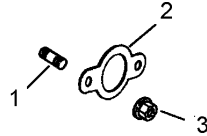
Ref	Part No.	Qty.	Description
①	M-547050-S	1	Nut-Lock, Hex (M5X0.8)
②	M-645016-S	4	Screw-HF (M6X1.0X16)
③	24 126 56-S	1	Bracket-Control
④	X-20-1-S	1	Washer-Lock (1/4In)
⑤	M-541050-S	1	Nut-HF (M5X0.8)
⑥	24 468 01-S	3	Washer-Plain
⑦	24 090 07-S	1	Lever-Actuator, Throttle
⑧	24 090 13-S	1	Lever-Control, Throttle
⑨	M-446030-S	1	Nut-HF (M4X0.7)
⑩	M-401030-S	1	Screw (M4X0.7X30)
⑪	24 079 21-S	1	Linkage-Choke
⑫	24 090 05-S	1	Lever-Choke
⑬	41 468 03-S	1	Washer
⑭	M-545020-S	1	Screw-HF (M5X0.8X20)
⑮	24 089 51-S	1	Spring-Limiter, Throttle
⑯	24 089 48-S	1	Spring-Governor
⑰	24 211 03-S	1	Bolt-Square Neck, Round Head
⑱	24 090 33-S	1	Lever-Governor
⑲	M-641060-S	1	Nut-HF
⑳	25 158 11-S	1	Bushing-Retaining, Linkage
㉑	24 089 01-S	1	Spring-Linkage
㉒	25 158 08-S	1	Bushing-Retaining, Linkage
㉓	24 079 01-S	1	Linkage-Throttle
㉔	24 086 43-S	1	Screw-Thread Forming

Ref	Part No.	Qty.	Description
㉕	12 237 01-S	1	Clamp-Cable
㉖	24 126 99-S	1	Bracket-Support, Cable
㉗	M-545010-S	2	Screw-HF (M5X0.8X10)
㉘	24 086 06-S	2	Screw-Head, Phillips (11-16X3/4)
㉙	24 225 02-S	1	Control Cable ASM (Includes 29)
㉚	24 159 01-S	1	Cable-Speed, Engine
㉛	24 113 92-S	1	Decal-Panel, Control



Air Intake / Filtration Assembly Kohler CH23S 76585

Ref	Part No.	Qty.	Description				
1	54 755 01-S	1	Knob Kit (Includes 2,3)				
2	25 341 03-S	1	Knob-Cover				
3	24 153 20-S	1	Seal				
4	24 096 67-S	1	Cover-Cleaner, Air				
5	12 100 01-S	1	Nut-Wing				
6	24 096 01-S	1	Cover-Air Cleaner, Inner				
7	230046-S	1	Seal				
8	24 083 05-S	1	Element-Precleaner				
9	24 083 03-S	1	Element-Cleaner, Air				
10	M-645016-S	3	Screw-HF (M6X1.0X16)				
11	24 126 141-S	1	Bracket-Base, Air Cleaner				
12	24 094 37-S	1	Base-Cleaner, Air				
13	24 041 06-S	1	Gasket-Base, Air Cleaner				
14	24 041 53-S	1	Gasket-Carburetor				
15	24 164 54-S	1	Manifold-Intake (Includes 14,17)				
16	M-651040-S	4	Screw-HF (M6X1.0X40)				
17	24 153 27-S	2	O-Ring				
18	24 126 130-S	1	Bracket-Manifold, Intake				
19	M-545010-S	2	Screw-HF (M5X0.8X10)				
14	28 112 01-S	1	Spacer				
14	M-641060-S	1	Nut-HF				



Exhaust Assembly Kohler CH23S 76585

Ref	Part No.	Qty.	Description	
④1	25 072 04-S	4	Stud (M8X1.25X33)	
④2	24 041 49-S	2	Gasket-Exhaust	
④3	M-841080-S	4	Nut-HF (M8X1.25)	
①④	25 454 01-S	1	Tie-Wire	
①④	24 782 27	1	Miniblock ASM	
①④	24 755 113-S	1	Gasket Set	

Attachments and Accessories

For 09200 - ProCore 648 Aerator

Product Name	Model/Part
Windrower Kit	09220
Needle Tine Head Kit	09221
Mini Tine Head Kit	09222
3 Tine, 3/4 Inch Mount, Head Kit	09223
4 Tine, 3/4 Inch Mount, Head Kit	09224
Tire Scraper Kit	09225
3 Tine, 7/8 Inch Mount, Head Kit	09226

NOTES

